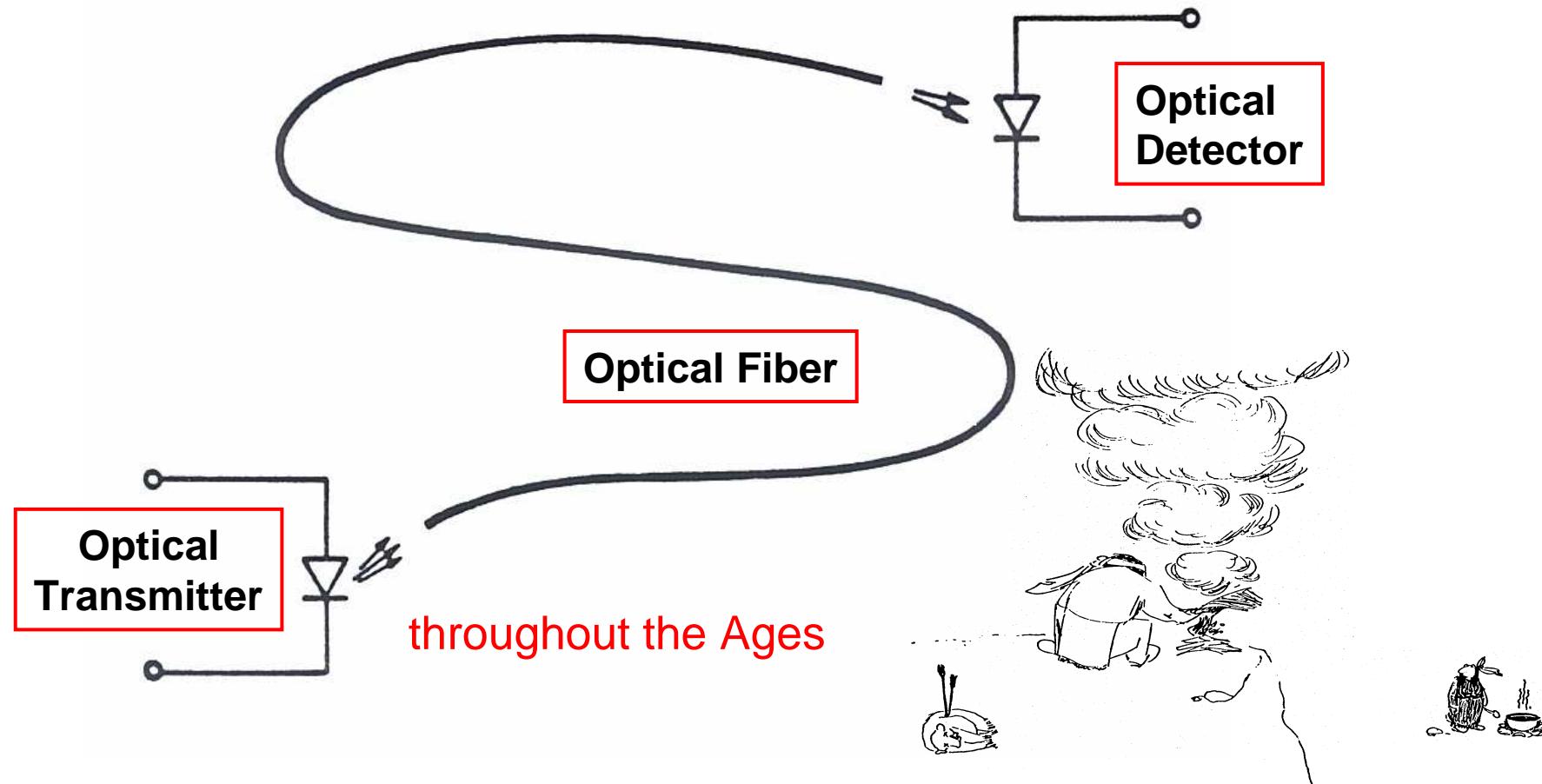


Optical-Polymer and Polymer-Clad-Silica-Fiber Data Buses for Vehicles and Airplanes

Principles, Limits and New Trends

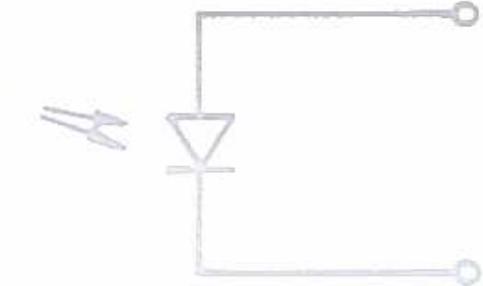
Otto Strobel, Daniel Seibl, Jan Lubkoll, Uwe Strauß

Optical Transmission



Contents

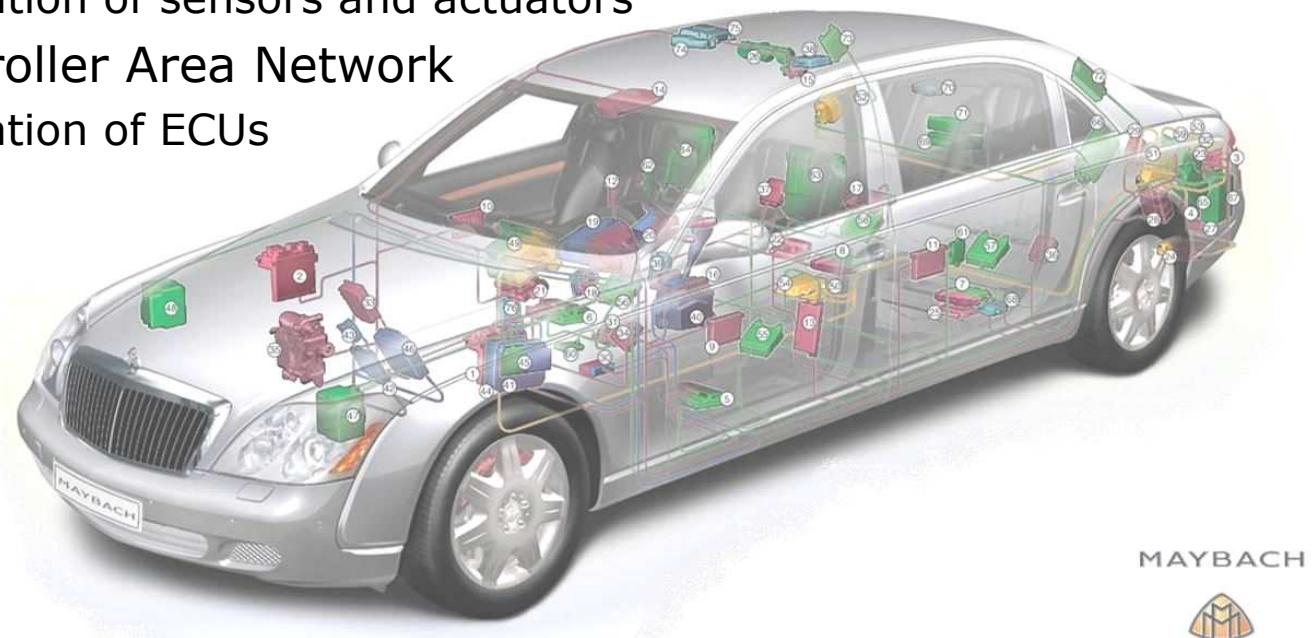
- Introduction to Automotive Systems
 - MOST: Media Oriented Systems Transport
- Principle Considerations
 - Components for fiber-optic systems
 - System-relevant characteristics of fibers, transmitters and detectors and their limitations
- Future technologies for Automotive Systems
 - Alternative components to overcome conventional limitations
 - High speed optical data buses for automotive applications
 - Limits and future applications of high-speed automotive data buses in vehicles and airplanes



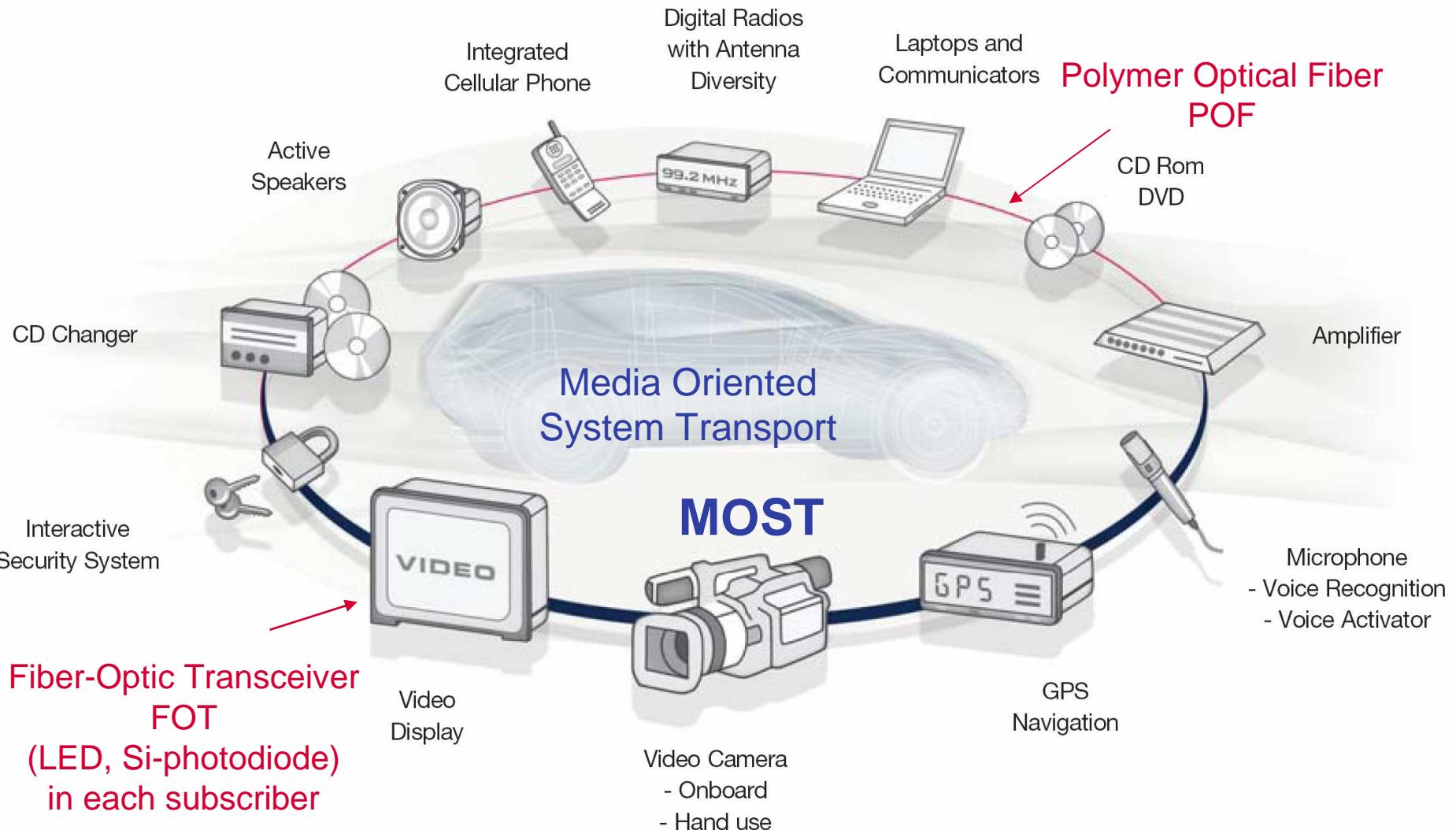
Different Data Bus Technologies in Vehicles

MOST – Media Oriented Systems Transport

- MOST: Media Oriented Systems Transport
Network for Multimedia Data
- LIN: Local Interconnect Network
Communication of sensors and actuators
- CAN: Controller Area Network
Communication of ECUs

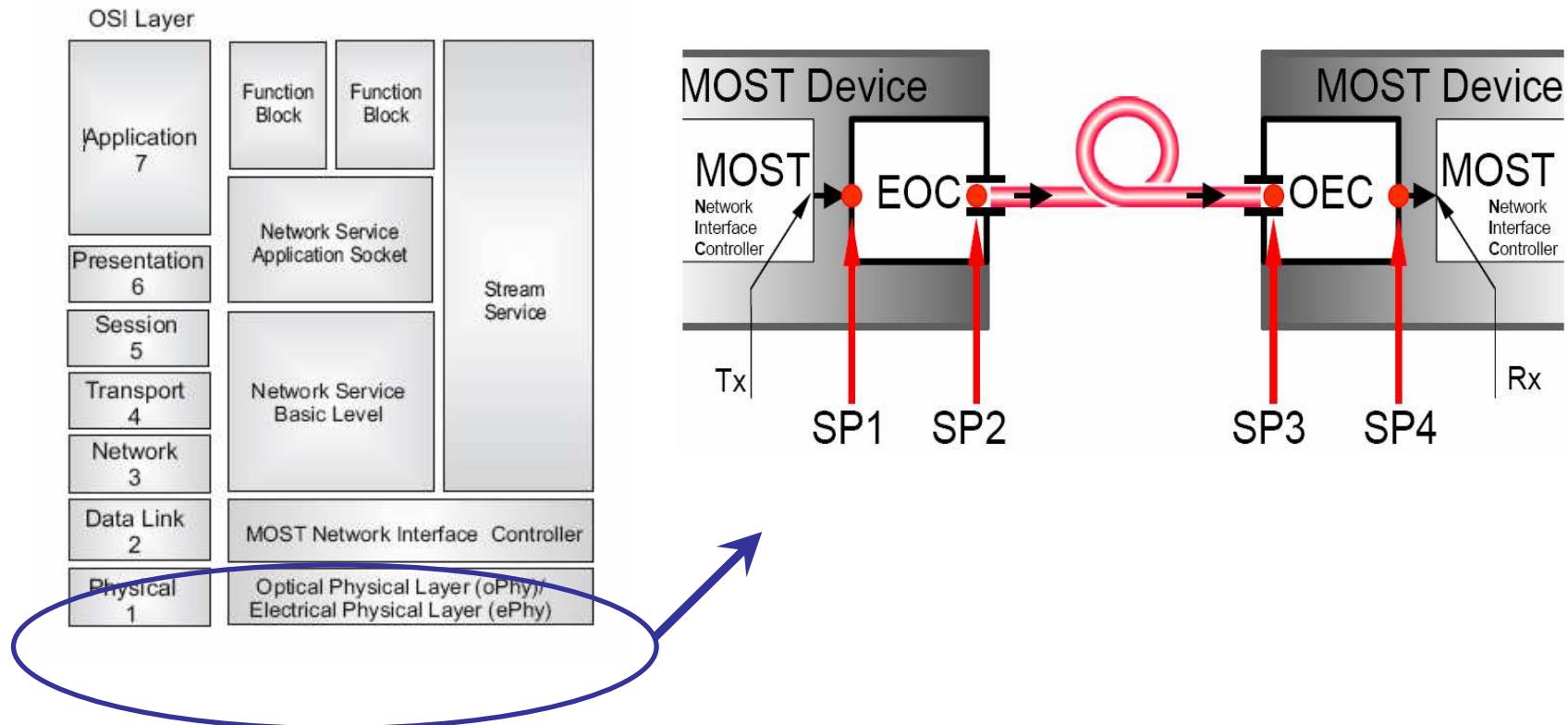


Optical Data Bus Technologies for Automotive Applications



Media Oriented Systems Transport

- Standards based upon the ISO-OSI layer model



MOST Physical Layer Components



Device

Pigtail is integrated in ECU

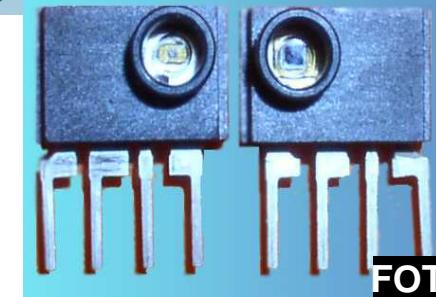
Function:
MOST Device e.g.:
CD-Player, Amplifier



Connector

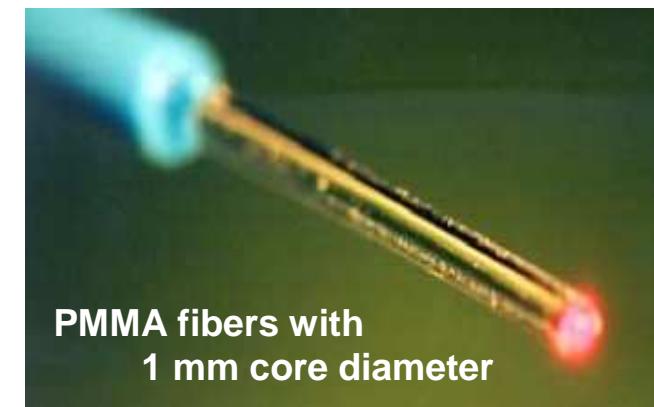
FOT is integrated

Function:
Represents the interface to the fiber



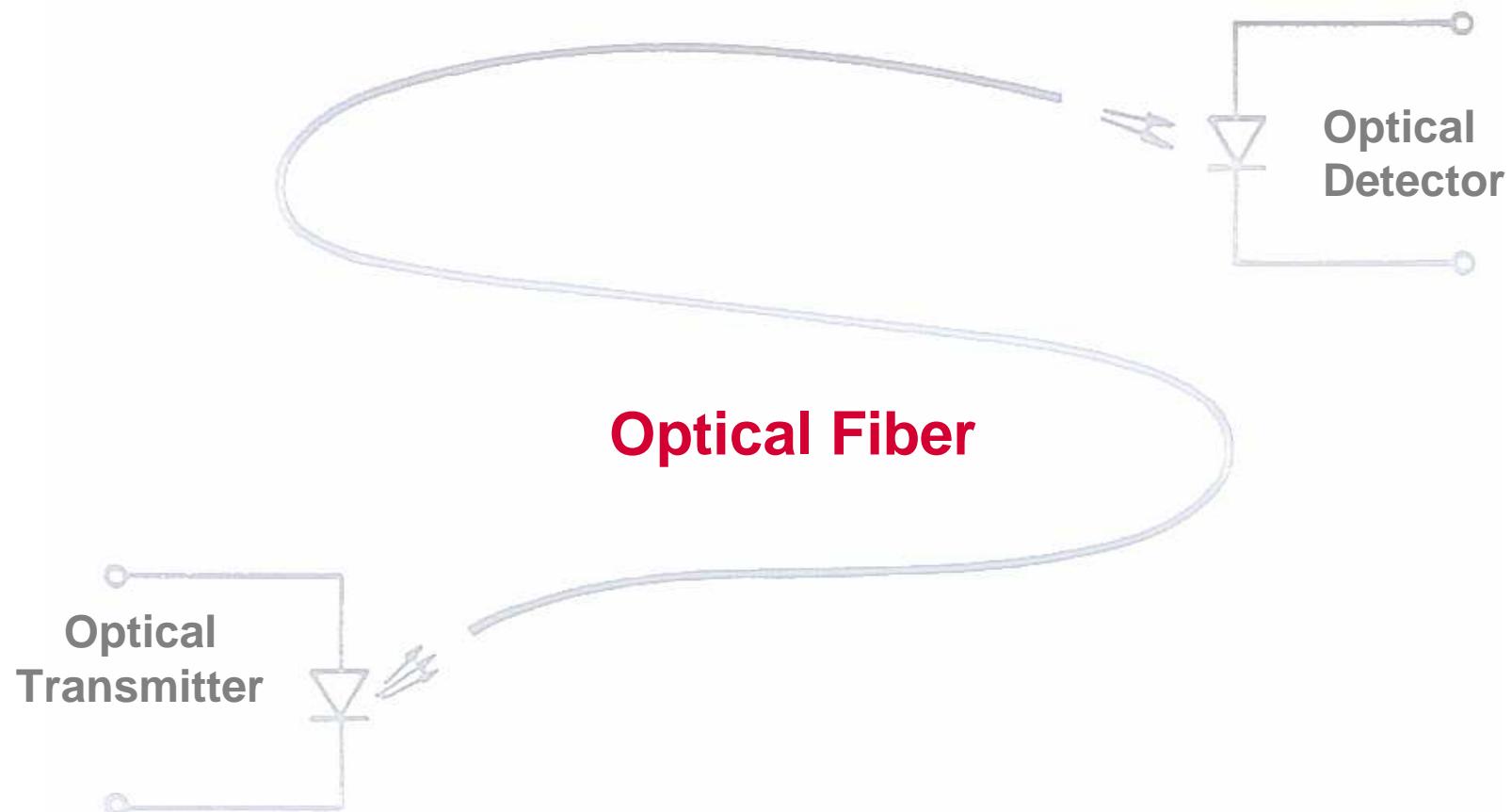
Component

Consists of two devices:
Fiber optical
Transmitter & Receiver



PMMA fibers with 1 mm core diameter

Principle Considerations



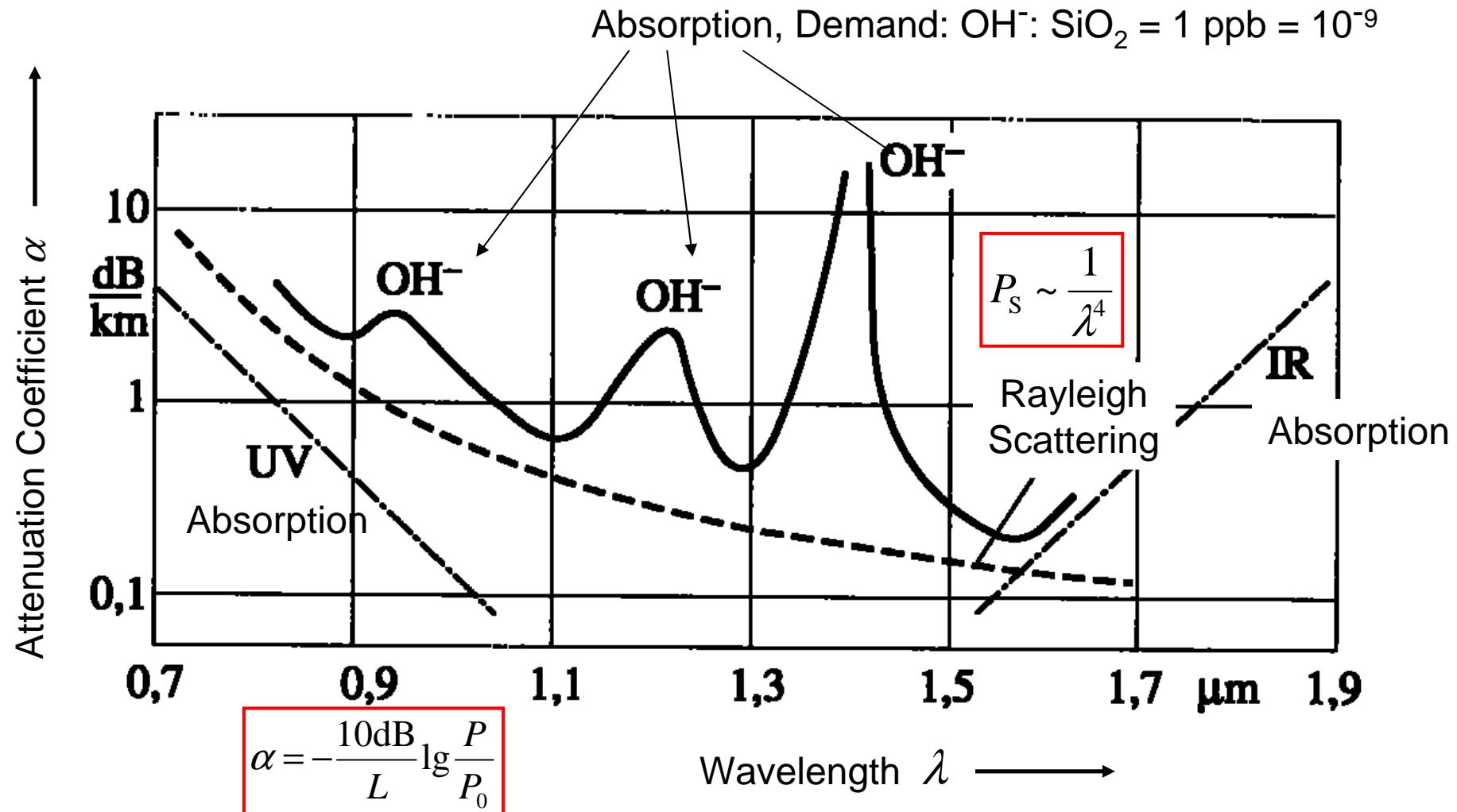
- **Low attenuation**
- **High bandwidth**
- **Low weight and small size**
- **Non-sensitivity against electromagnetic interference**
- **Electrical isolation**
- **Low crosstalk**

Transmission capacity =
Bandwidth-length product:

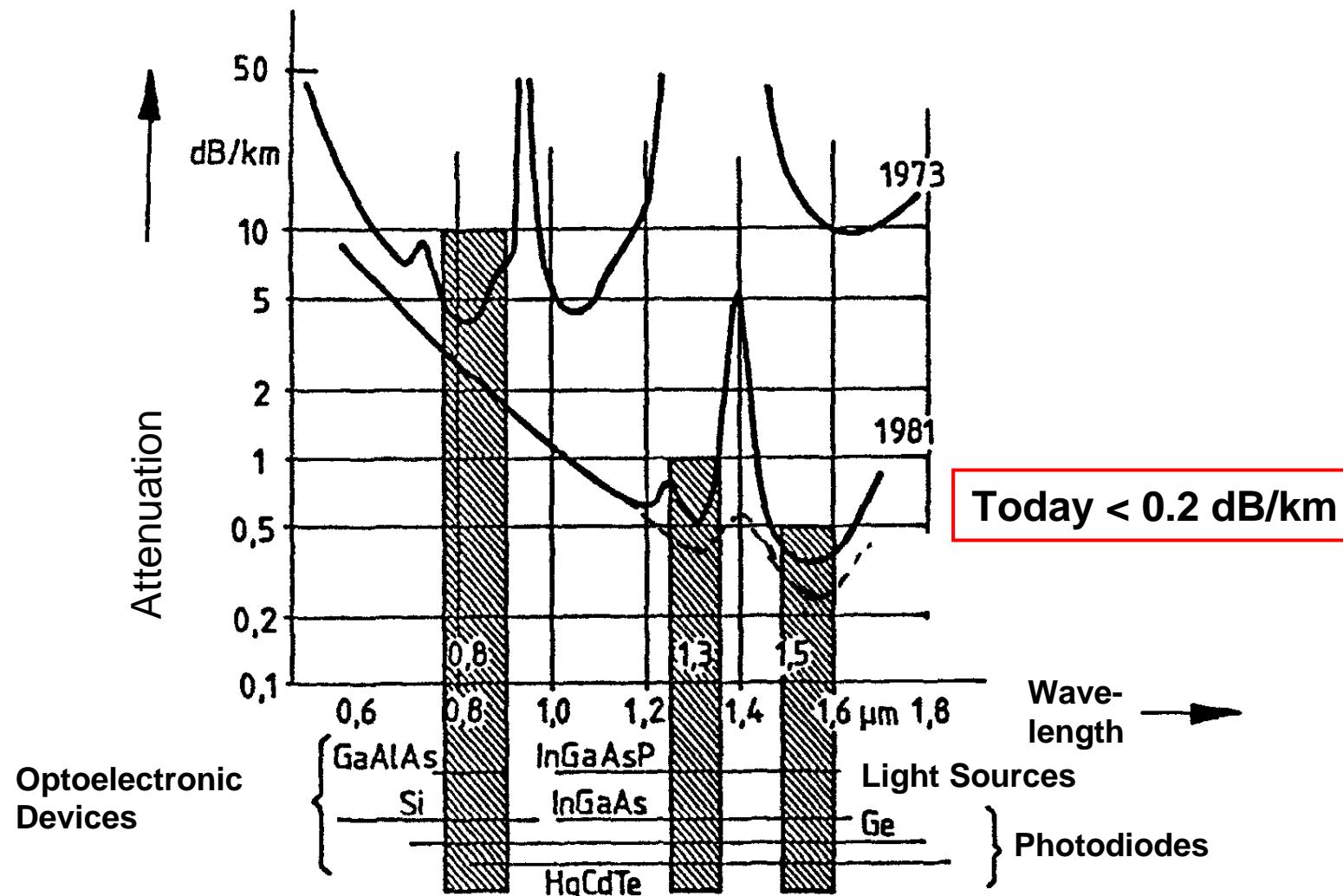
$$B \cdot L = Max!$$

- **Proper Waveguiding**
- **Low loss of optical power**
- **Low dispersion of optical signals**
- **Large temperature range operation**
- **Non-sensitivity against distortions**

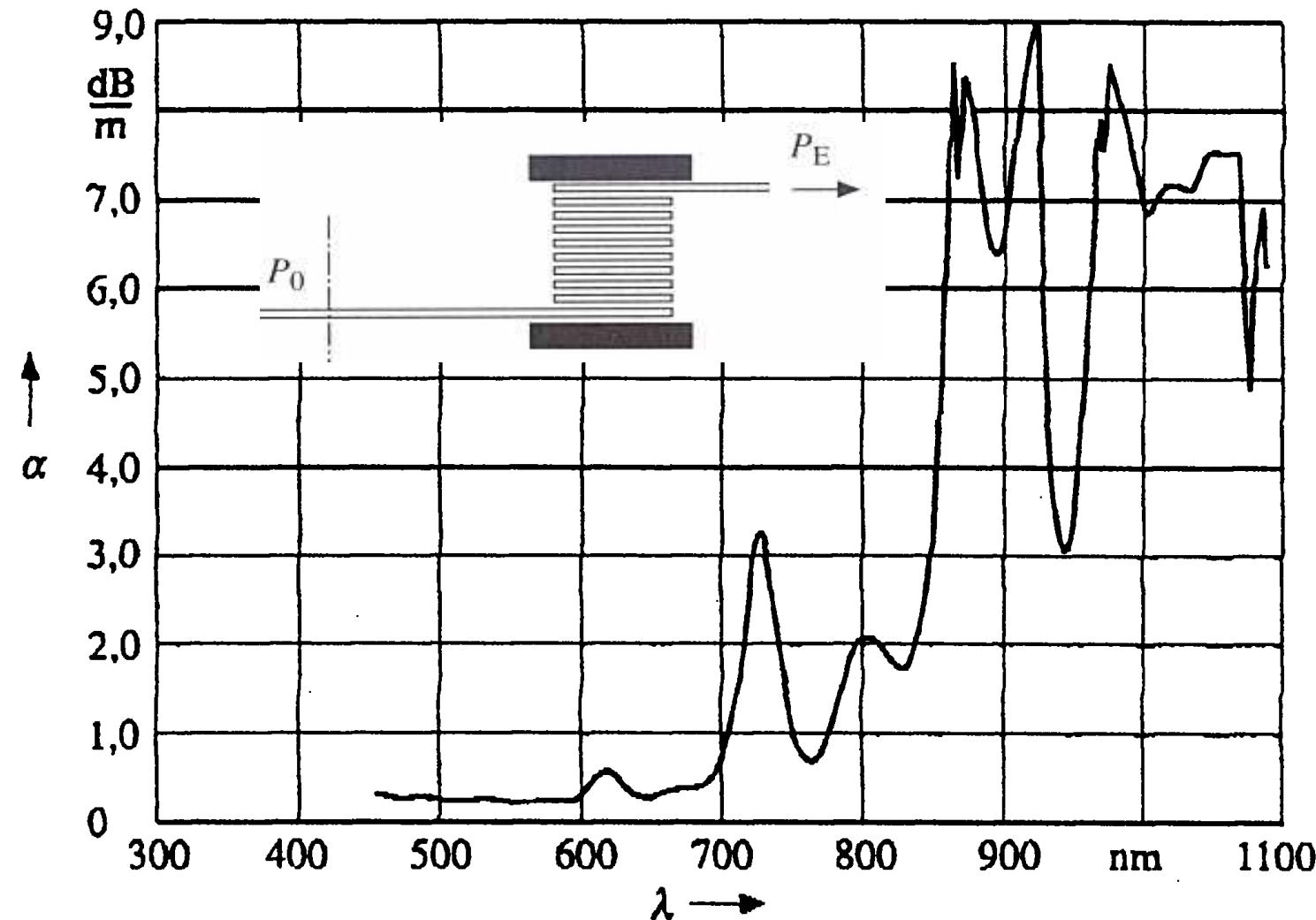
Attenuation Coefficient Versus Wavelength of Glass Fibers



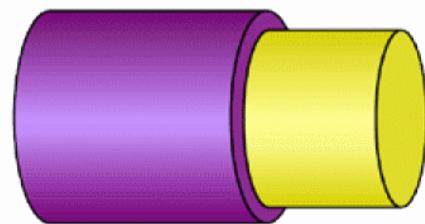
Spectral Attenuation of Glassfibers and Optoelectronic Devices



Attenuation Coefficient of a PMMA Fiber

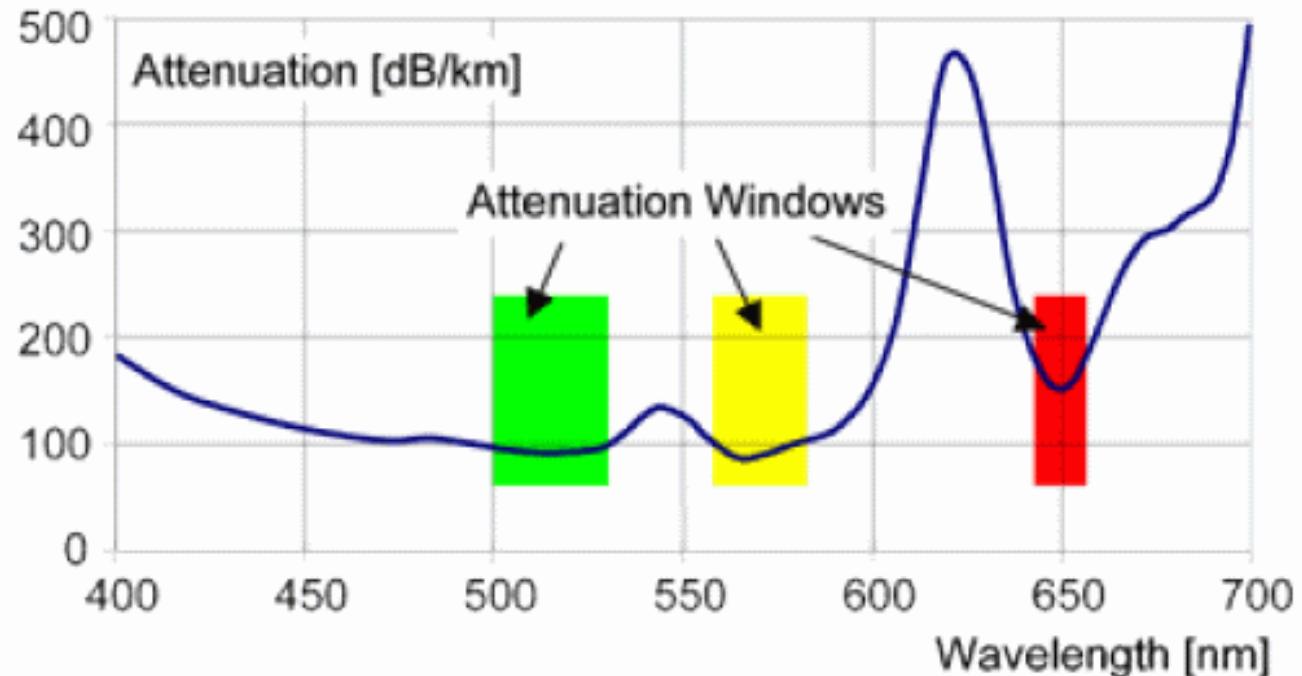


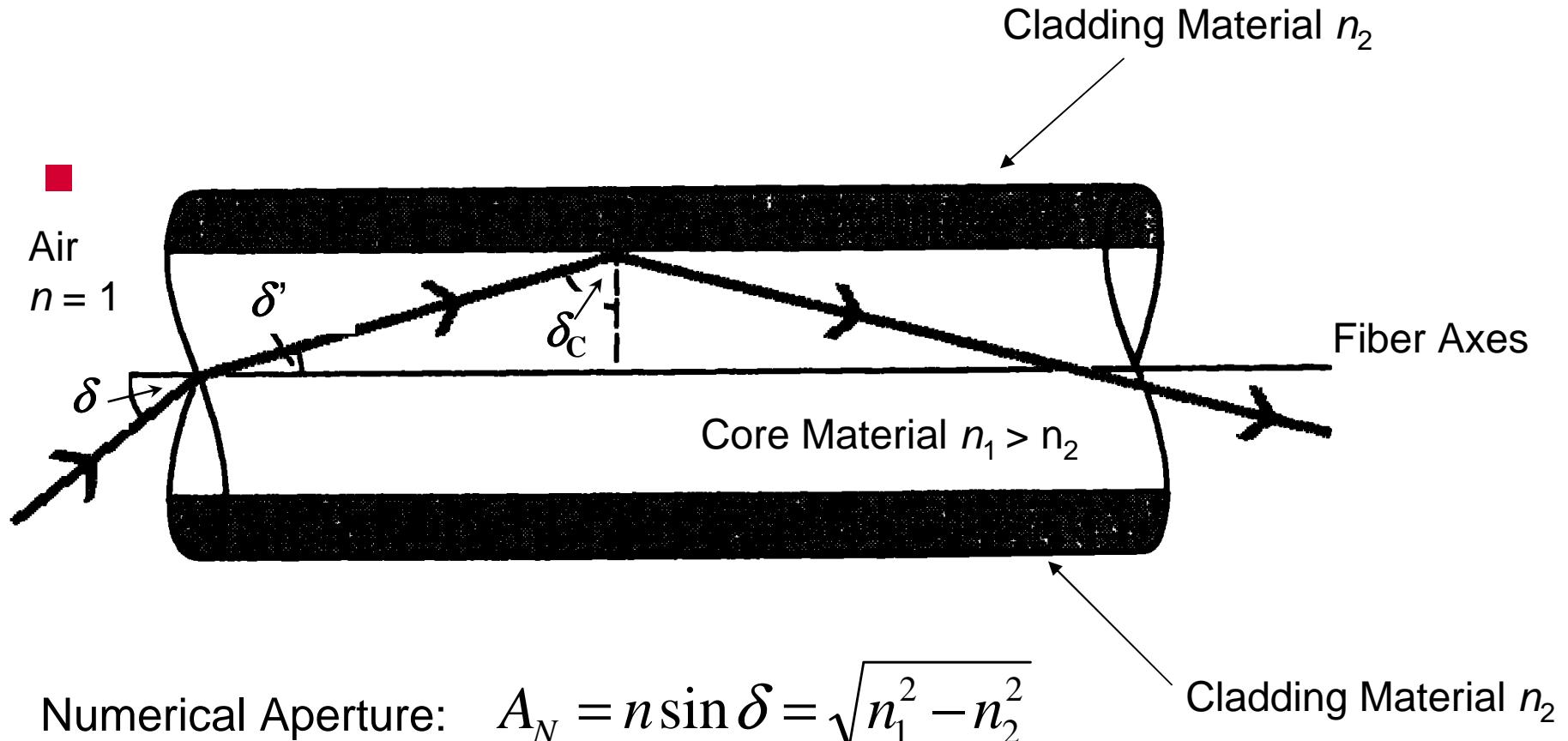
Polymer Optical Fiber (PMMA)



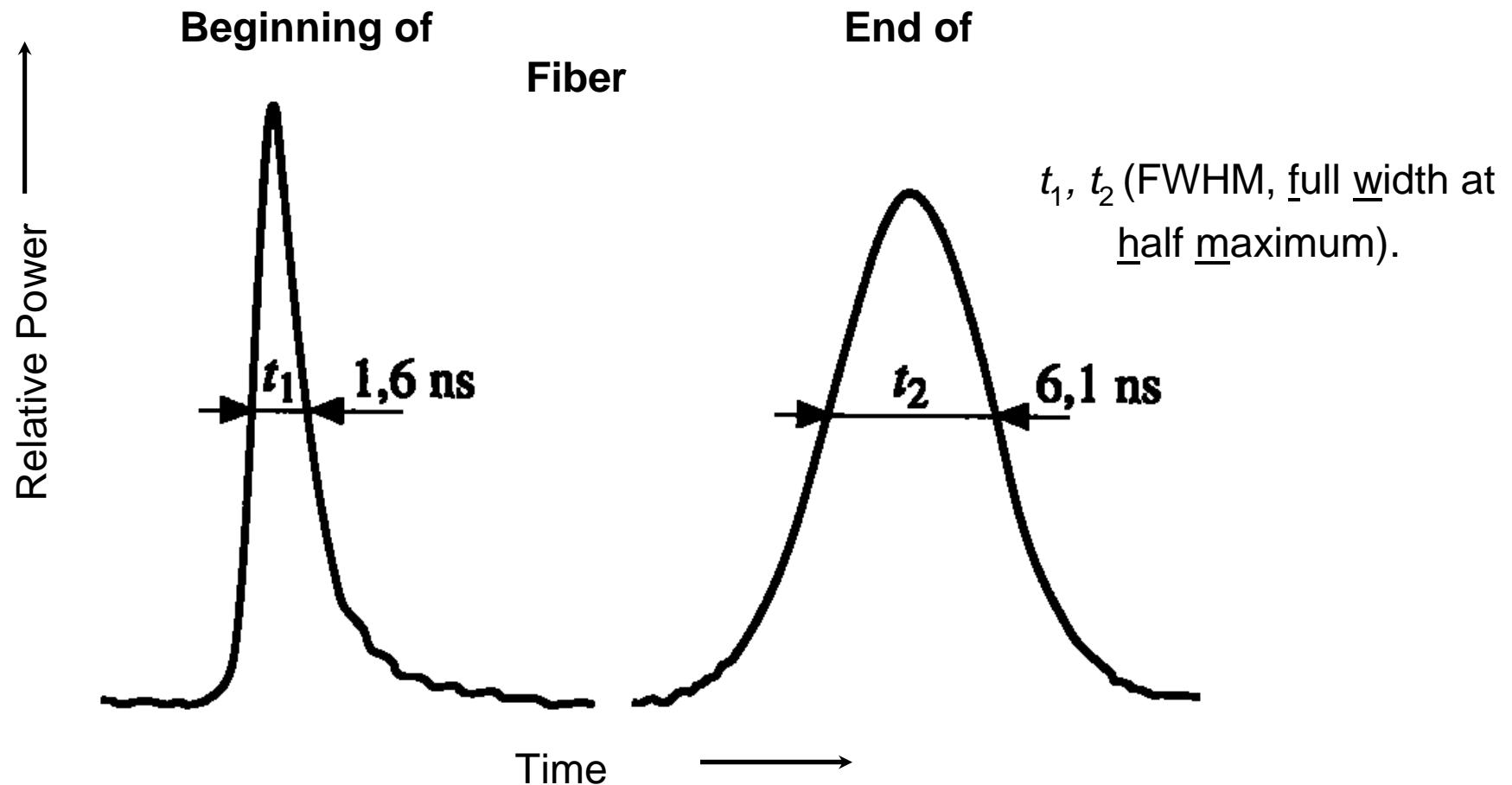
PMMA core
 \varnothing typical 1 mm
 $n = 1,492$

- Low price
- Robustness
- Simple connector fitting
- Attenuation between 0.2 and 0.4 dB/m for red LEDs
 - Depends on the changing wavelength of the LED between -40°C and +85°C operating temperature

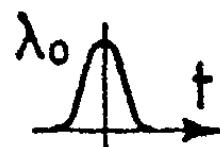
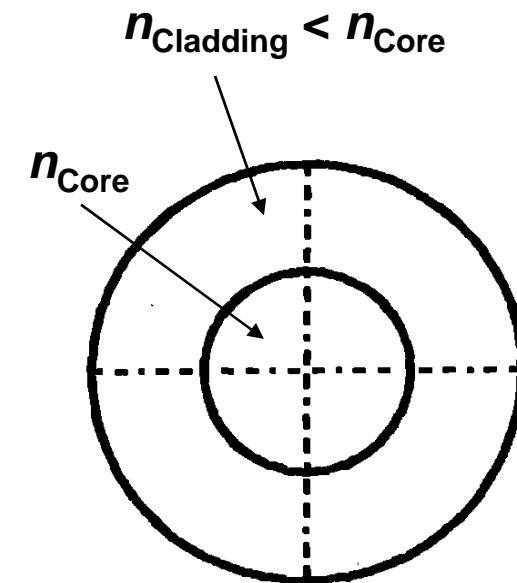
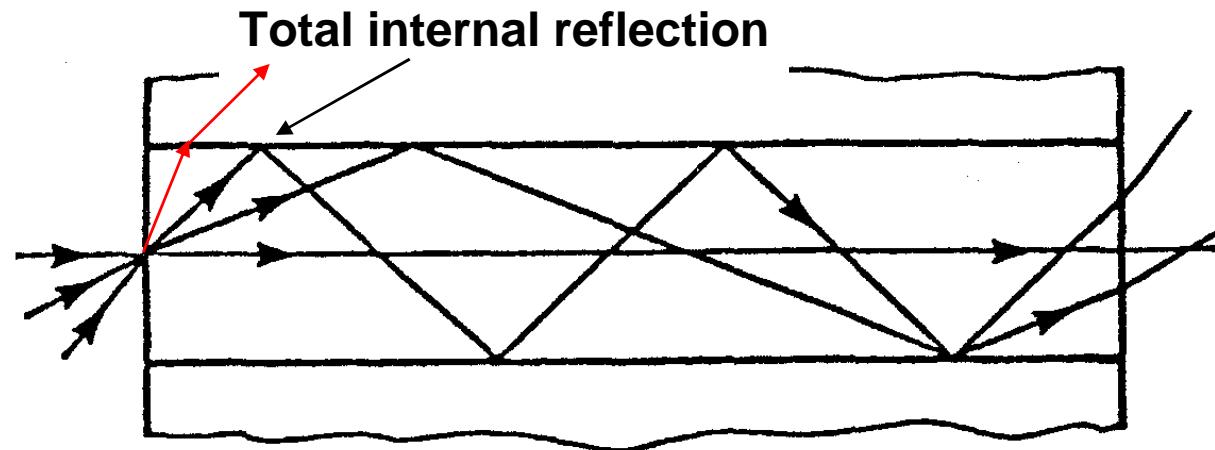




Transmitter and Receiver Pulse



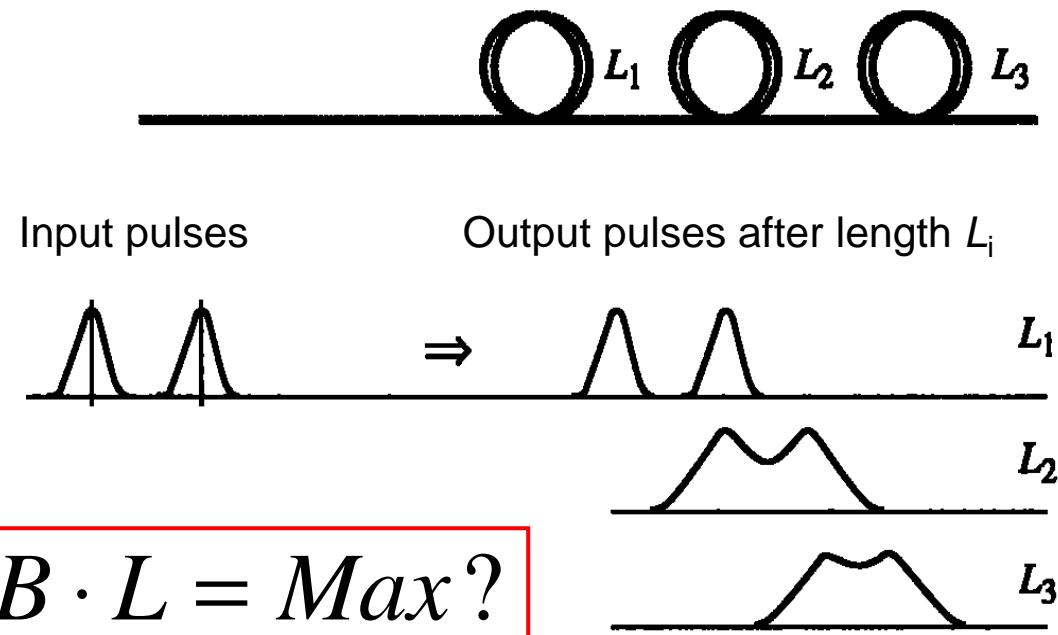
Different transit times of optical pulses
for different modes



Pulsebroadening

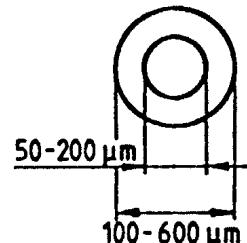


Pulse Development in an Optical Fiber

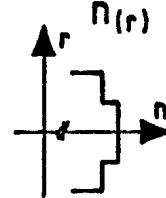


Fiber Types

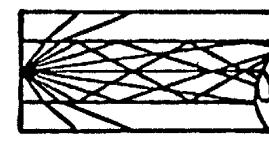
Cross
Section



Refraction
Index

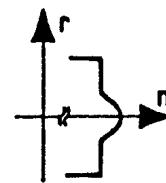
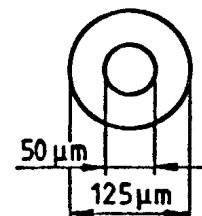


Propagation
of Light



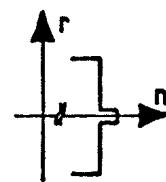
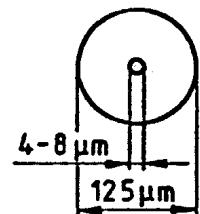
**Multimode Stepindex
Fiber**

$$g \neq \text{const}$$



**Multimode Graded
Index Fiber**

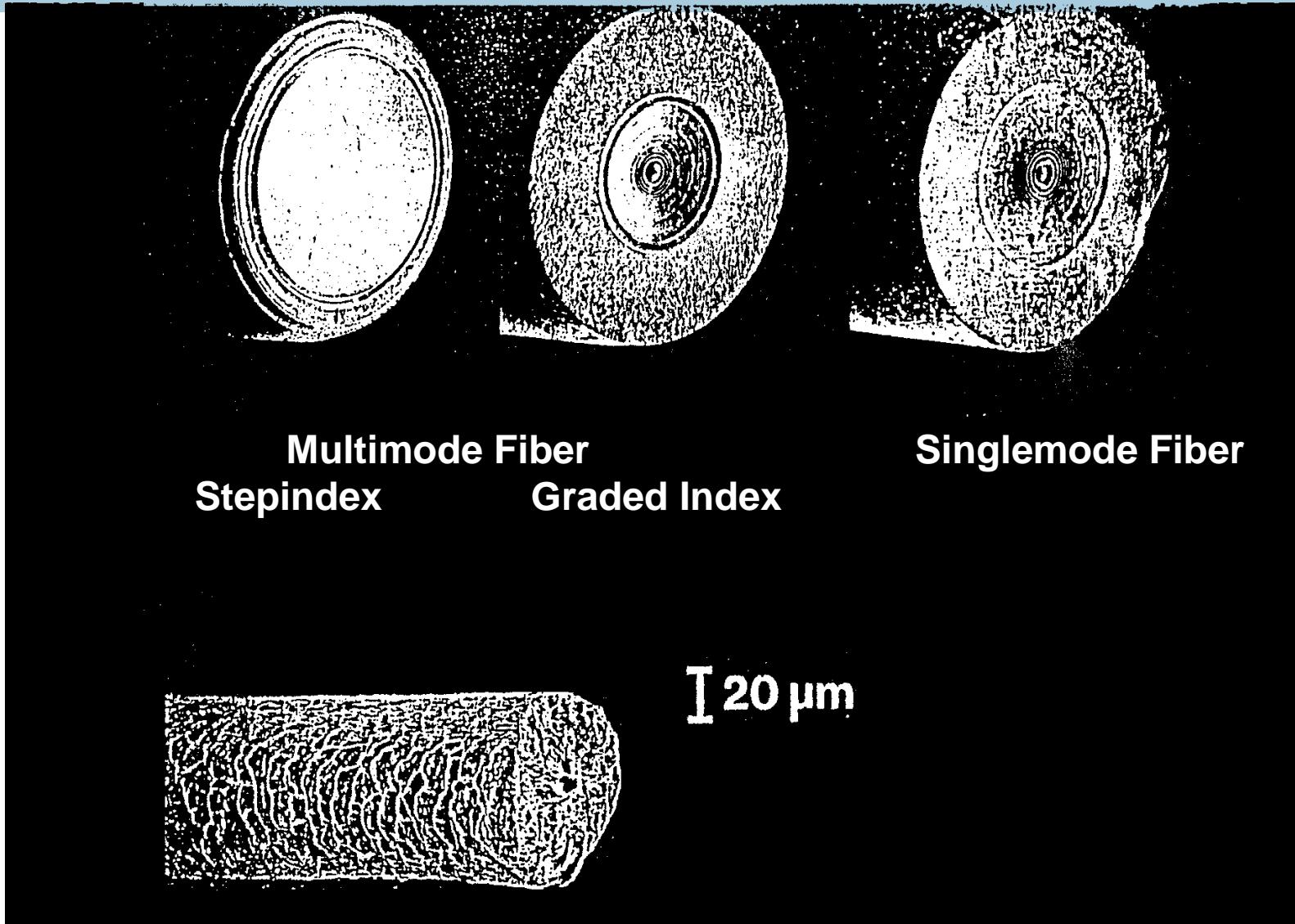
$$g \approx \text{const}$$



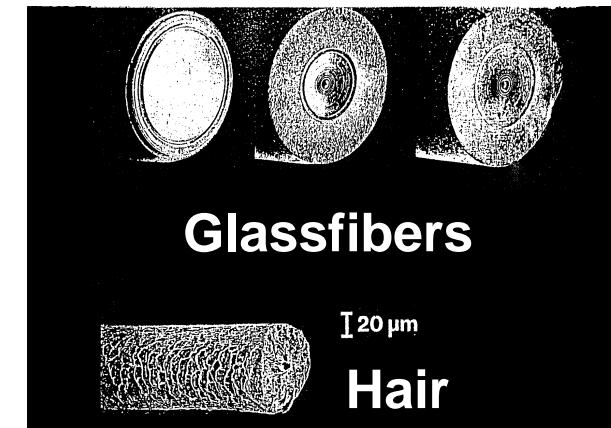
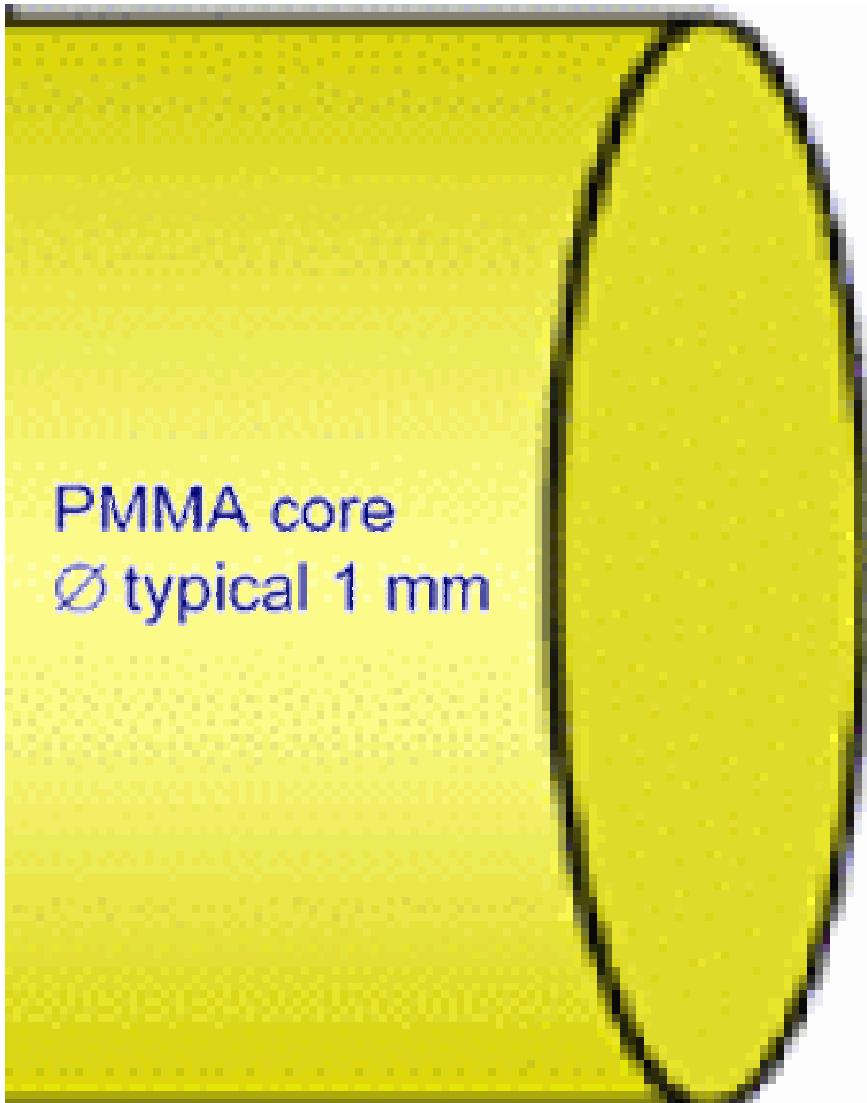
Monomode Fiber

$$\text{Optical Path Length: } g = n \cdot L$$

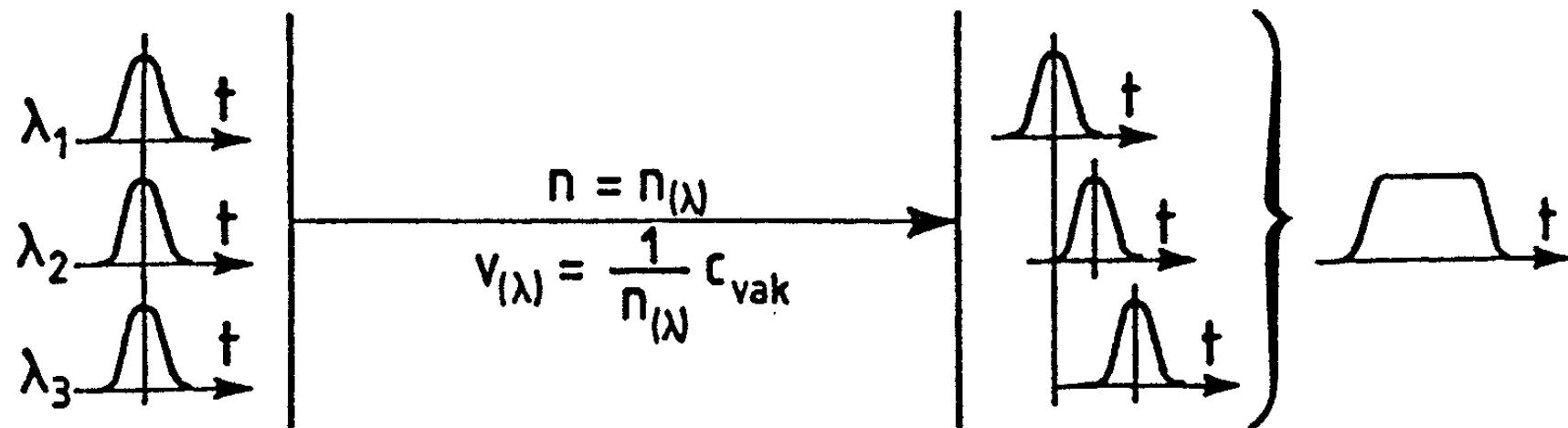
Typical Communication Glassfibers and Woman Hair



Polymer- and Glassfibers



Different Transit Times of Optical Pulses for different Wavelengths



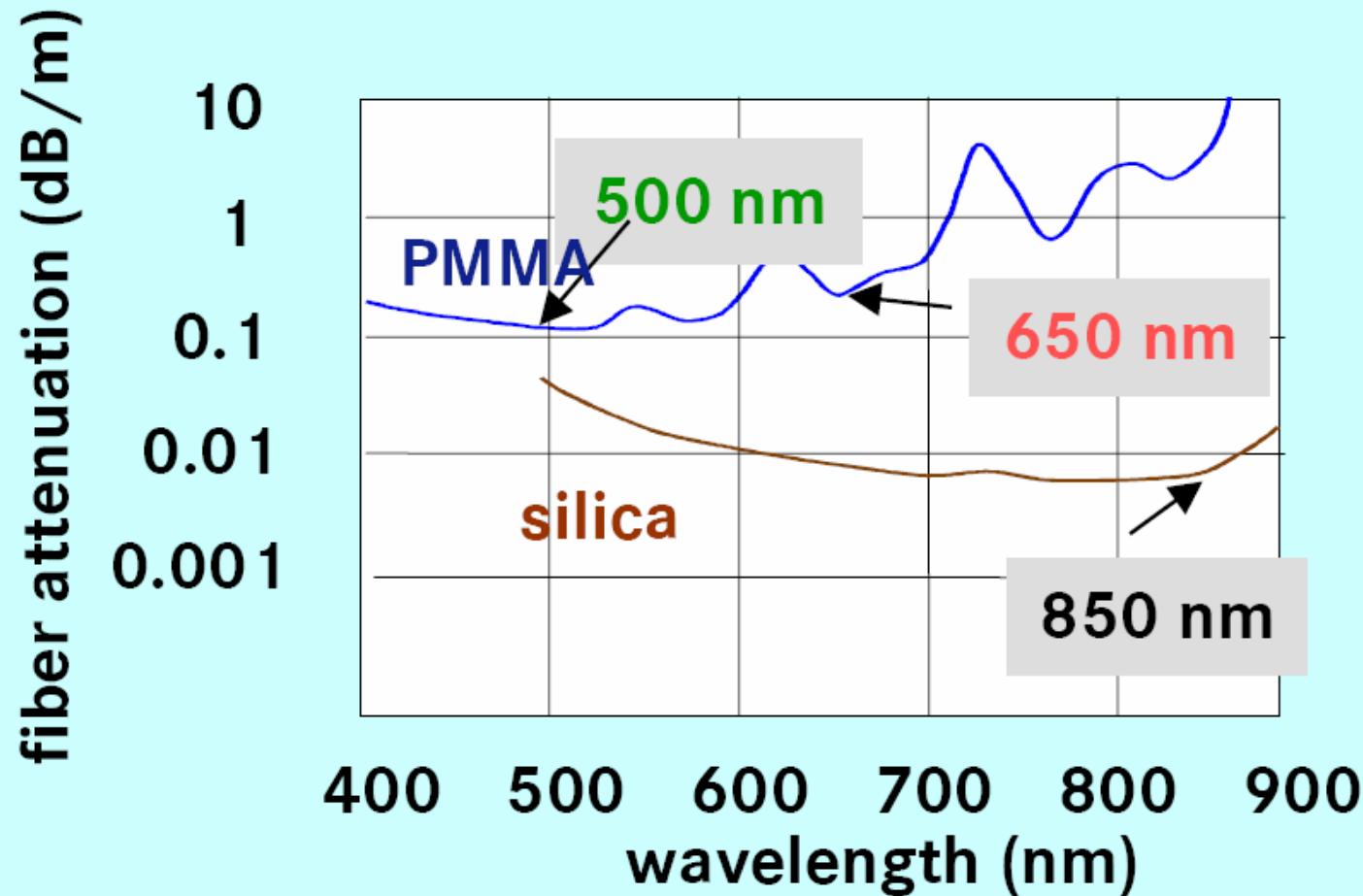
Pulsebroadening

$B \cdot L = \text{Max} ?$

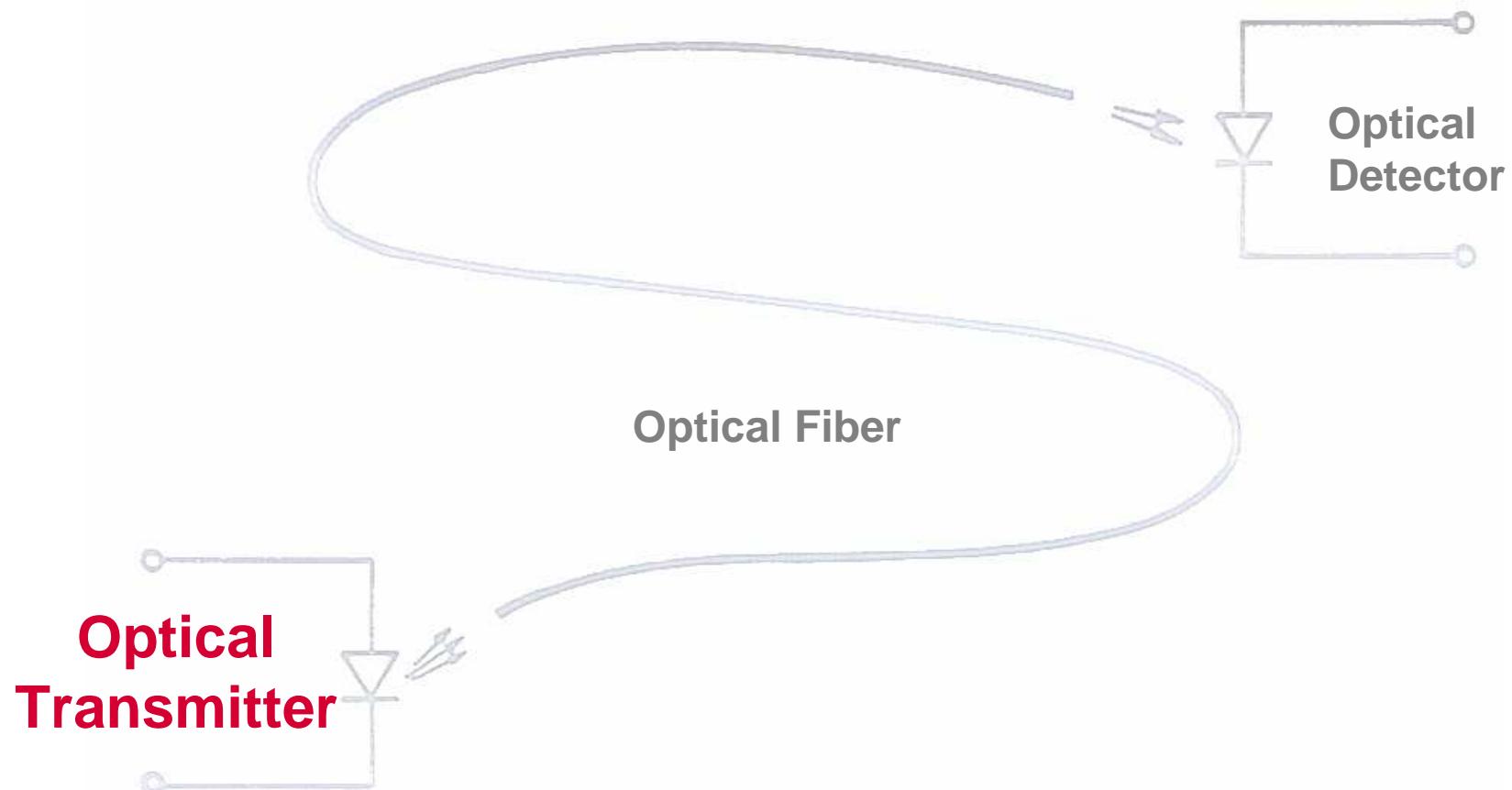
Fiber Types

| Type | Profile | Size | Attenuation | Bandwidth-Length Product |
|-----------------|--------------|--------------|--|--------------------------|
| Plastic Fiber | Step Index | 950/1000 µm | 0,2 dB/m | < 100 MHz·m |
| PCS Fiber | Step Index | 100 - 600 µm | 6 dB/km | < 10 MHz·km |
| Multimode Glass | Step Index | > 100 µm | 3 - 5 dB/km | 20 MHz·km |
| Multimode Glass | Graded Index | 50/125 µm | 2 dB/km (0.85 µm) 0,4 dB/km (1,3 µm) 0,2 dB/km (1,55 µm) | 500 MHz·km |
| Monomode Glass | | 5 - 10 µm | | > 100 Gbit·km/s |

Spectral Attenuation of different Fibers



Principle Considerations



High Optical Output Power

Small Electric Input Power

Wavelength in proper Range

Small Spectral Size

Low Beam Divergence

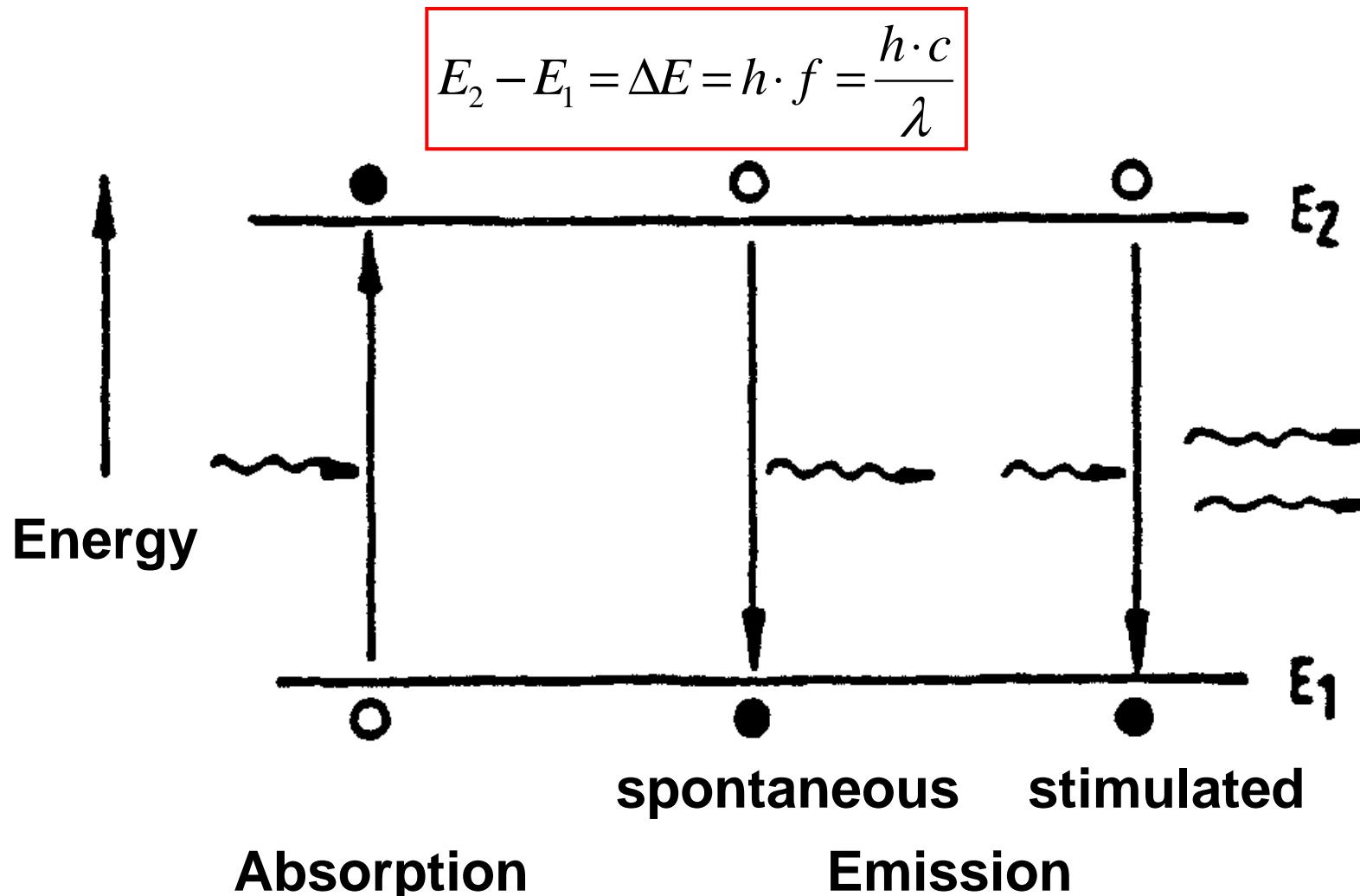
High Speed Modulation

Injection Modulation Capability

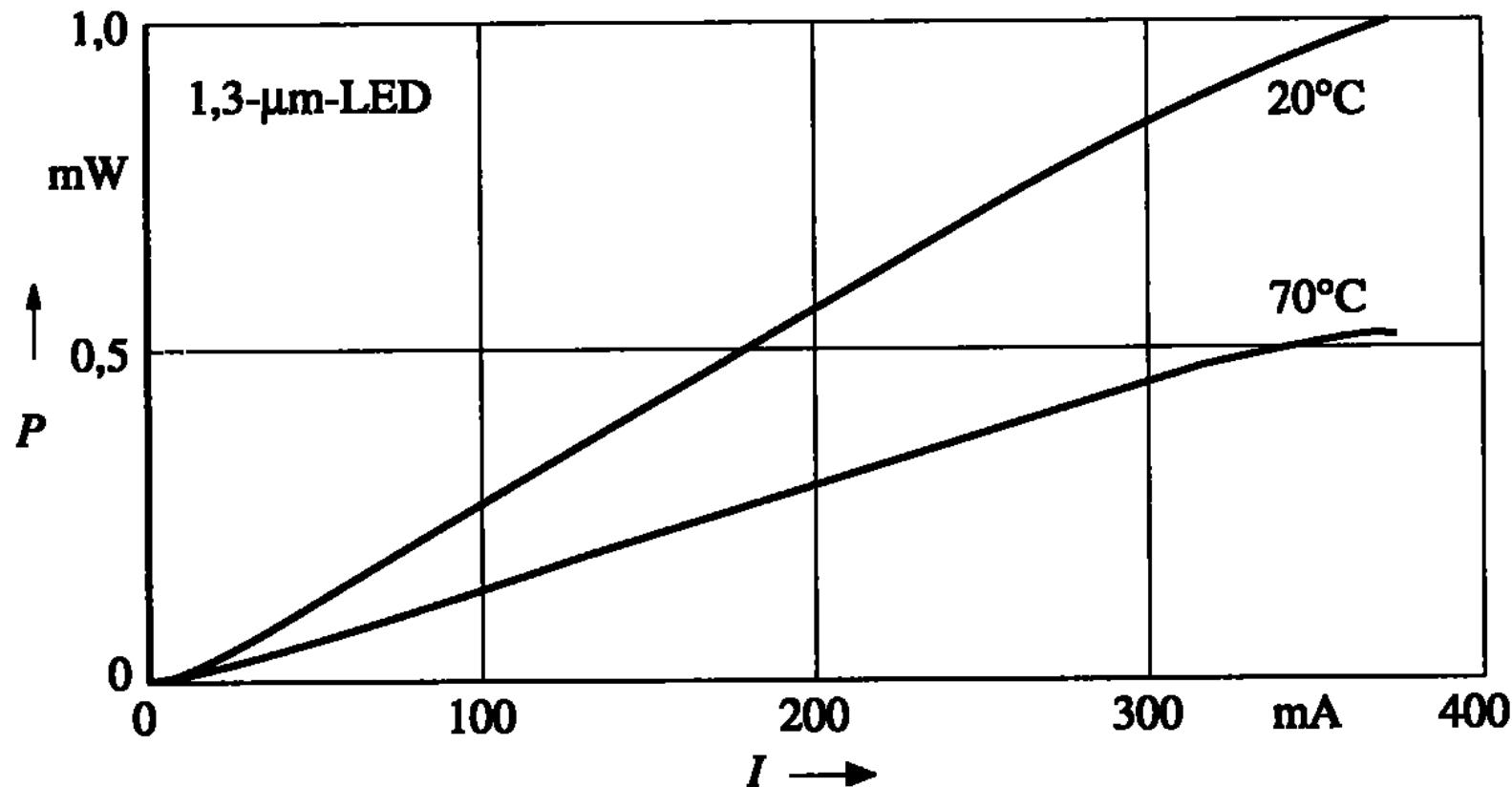
Small Size

Reliability

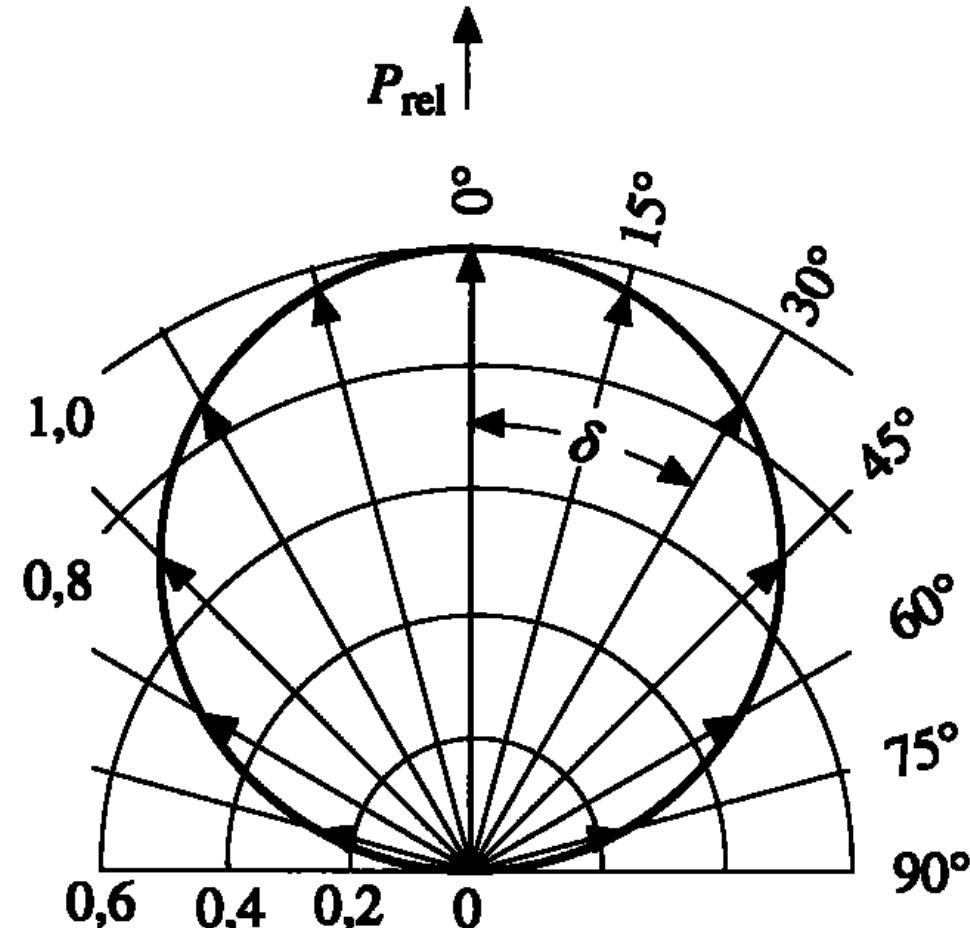
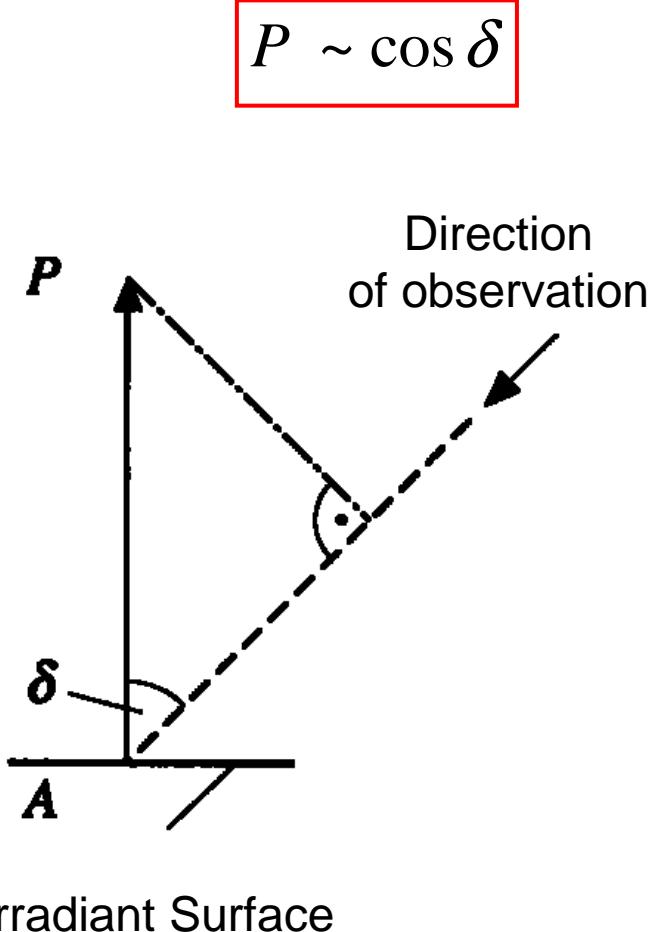
Absorption and Emission



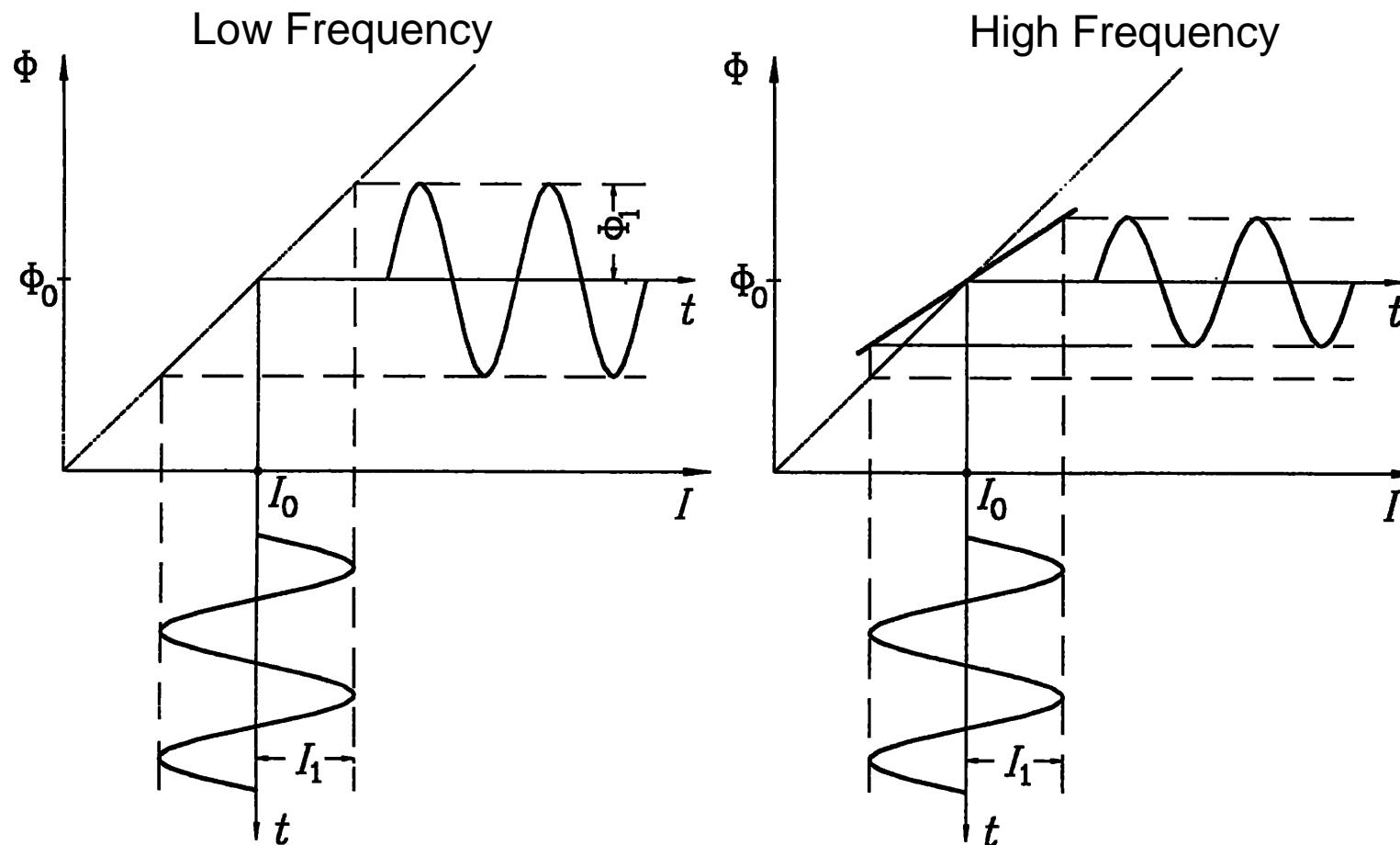
Optical Power versus Injection Current of an LED



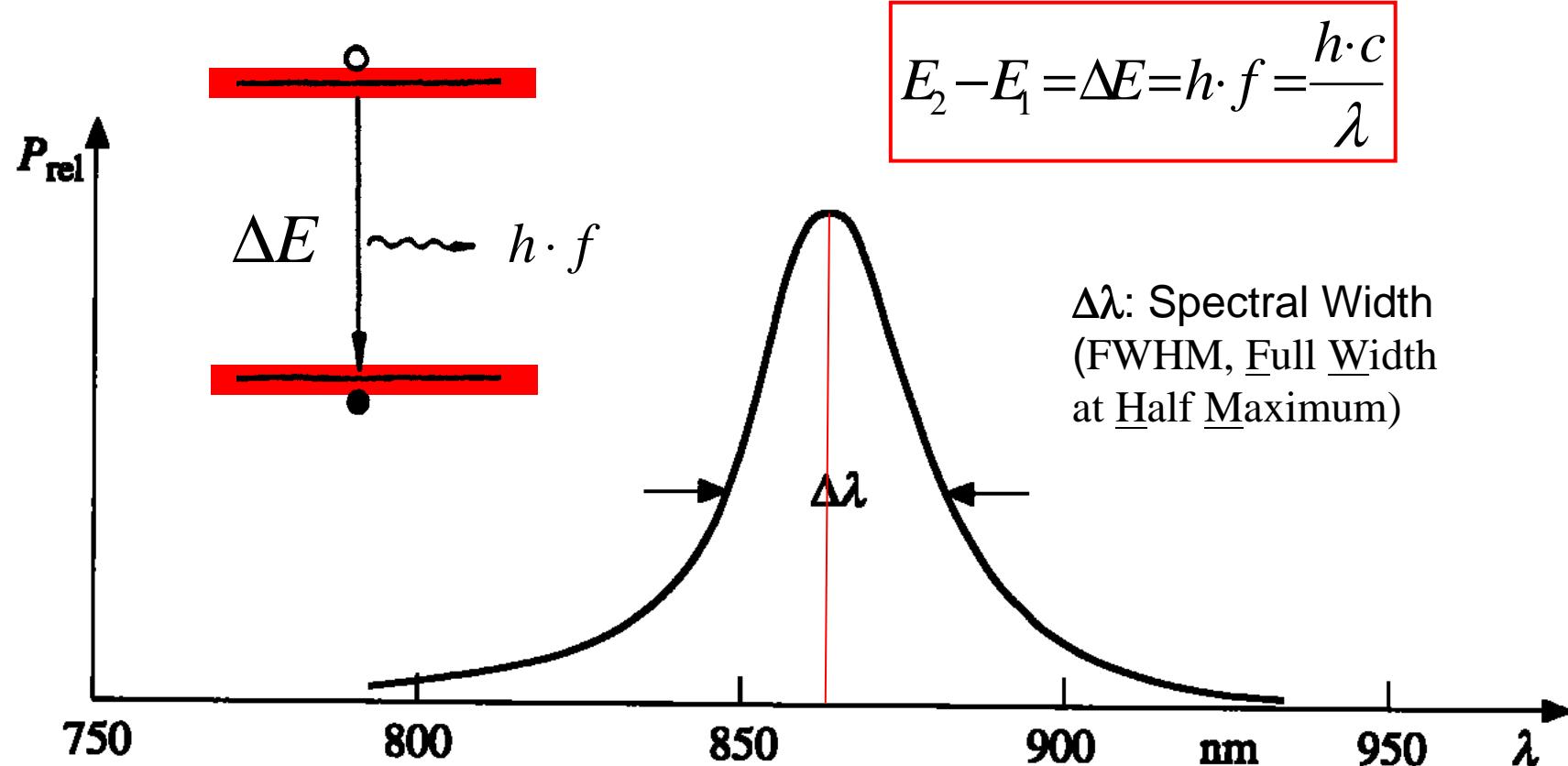
Farfield Characteristic of an LED



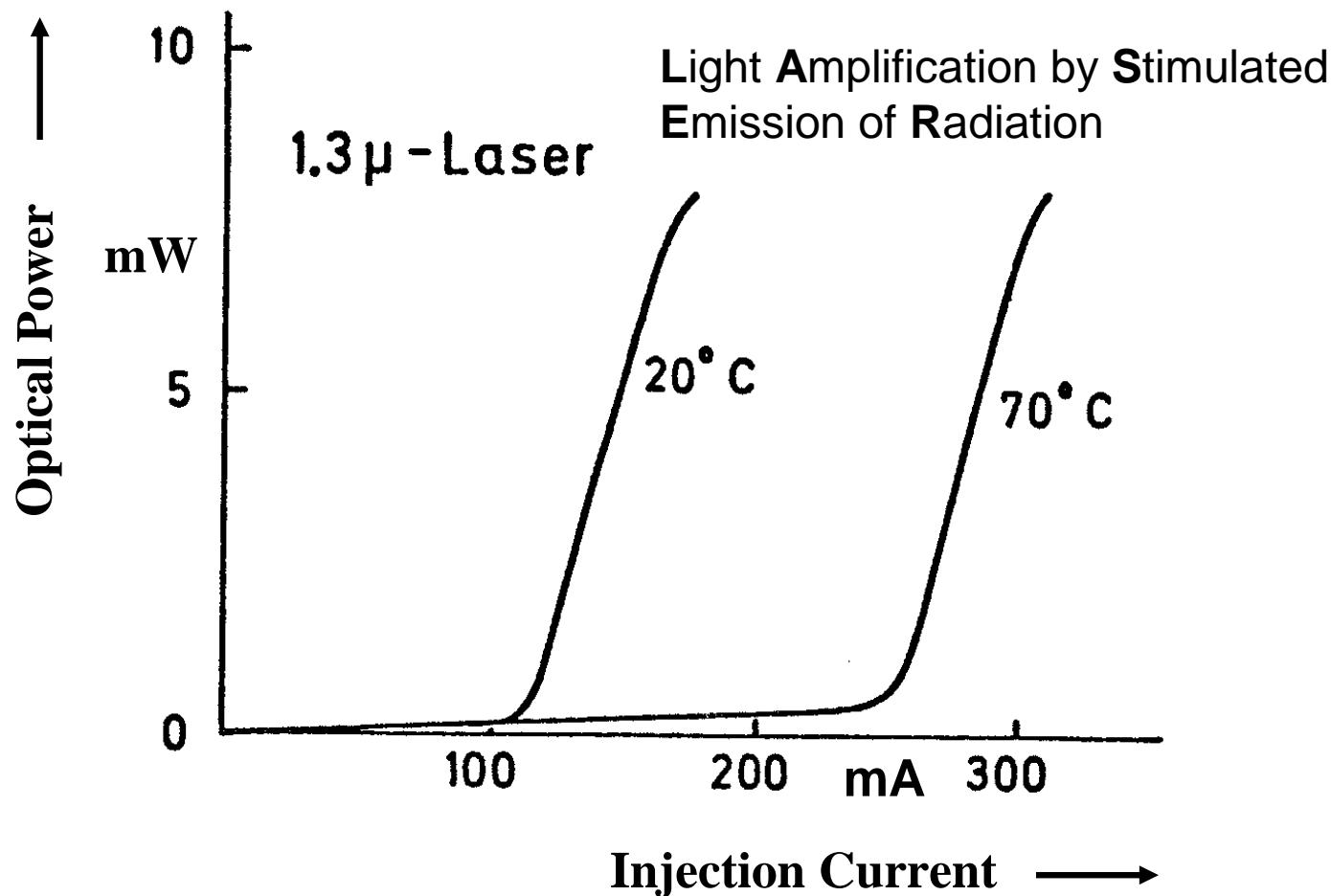
Modulation Performance at Low and High Frequencies



Spectral Width of an LED

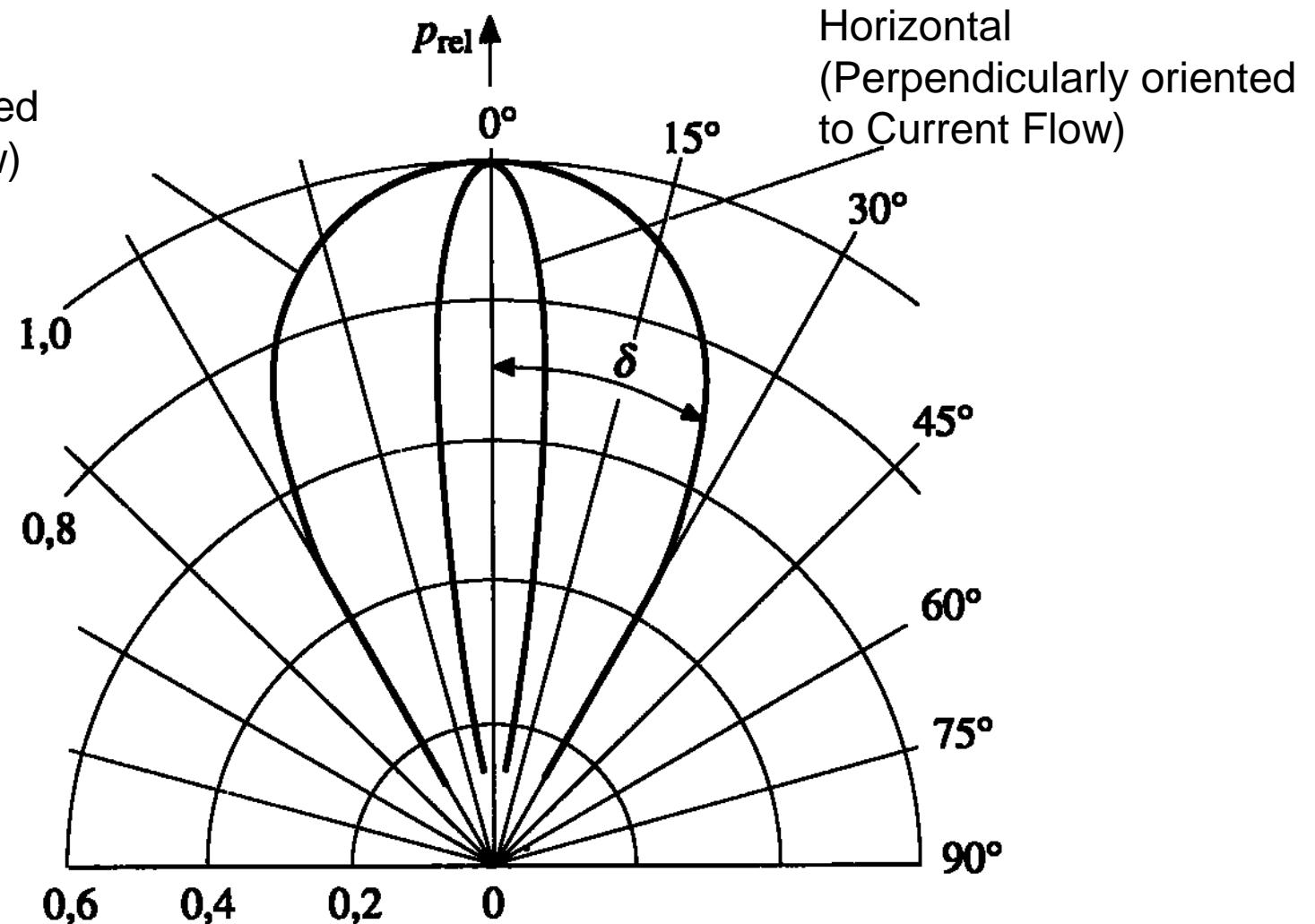


Optical Power versus Injection Current of a Semiconductor Laser

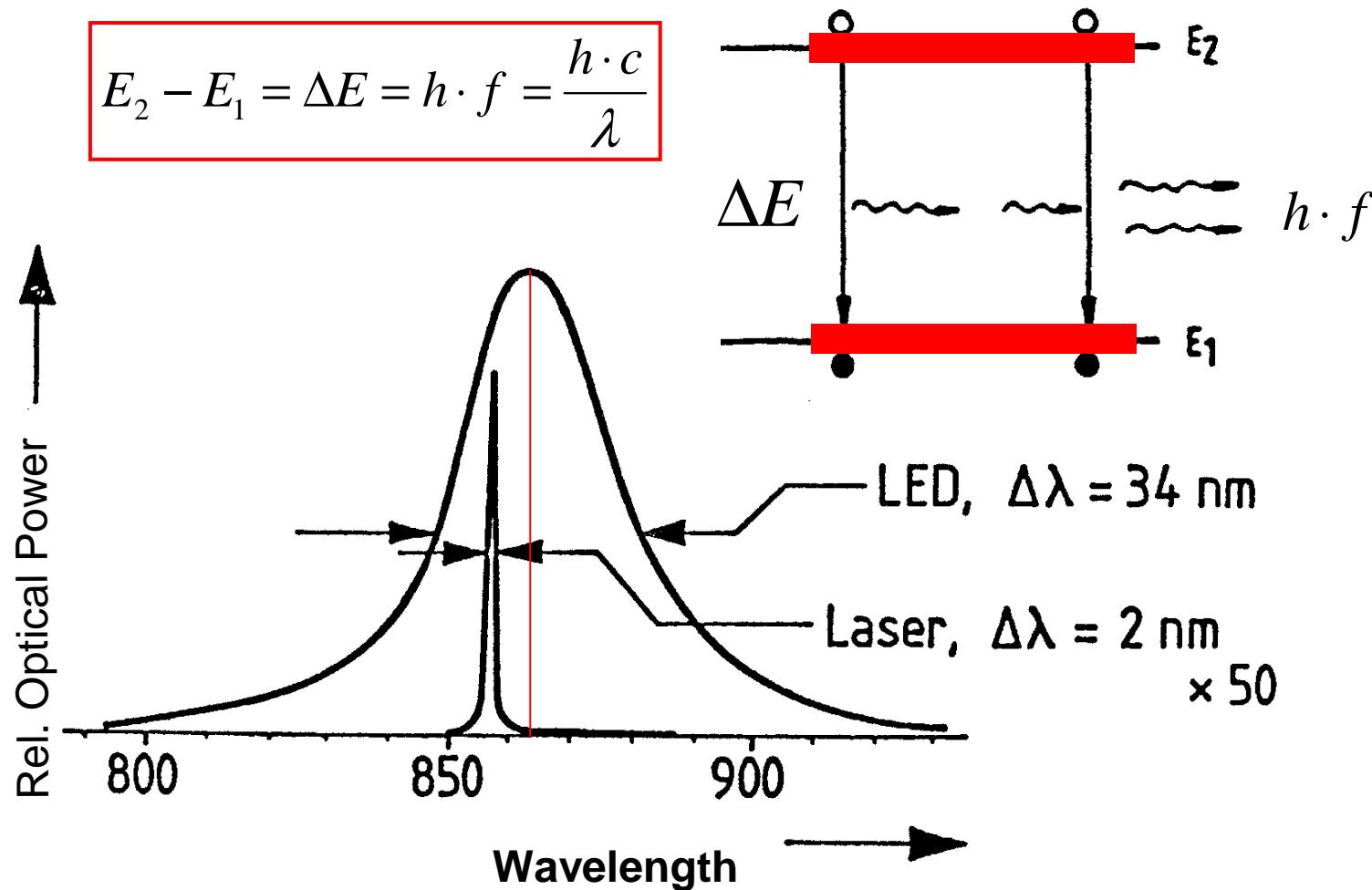


Farfield Characteristics of a Laser Diode

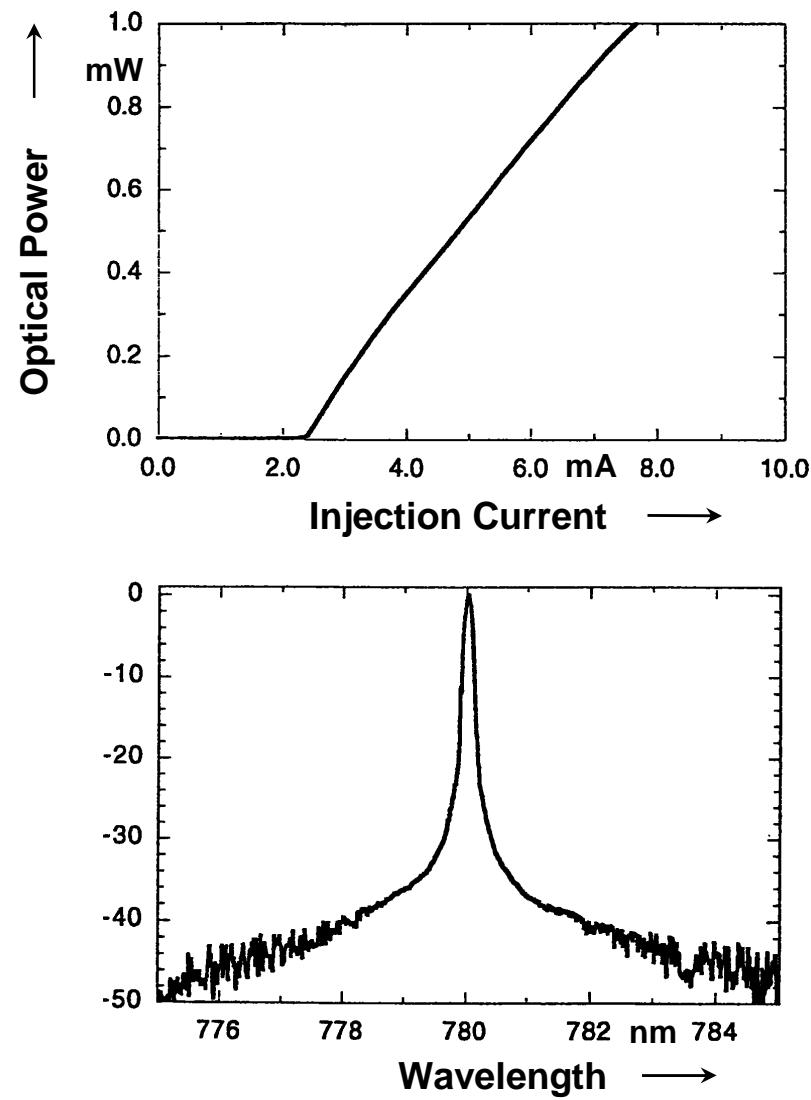
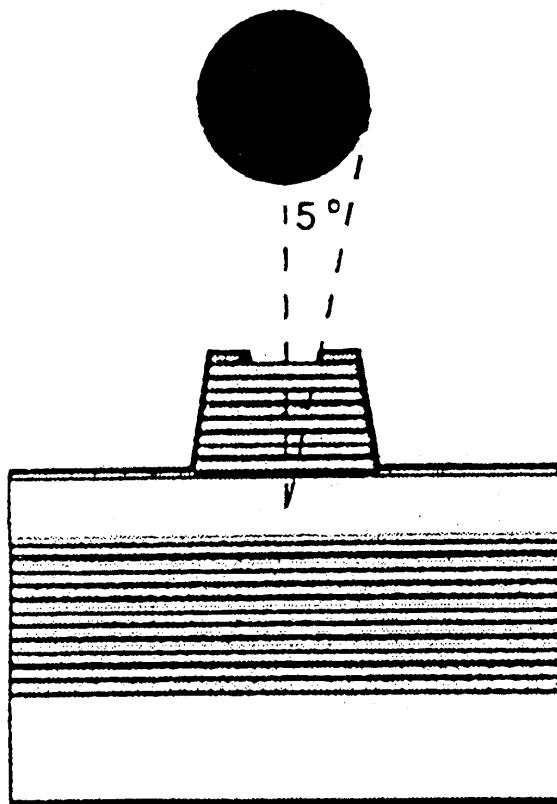
Vertical
(Parallel oriented
to Current Flow)



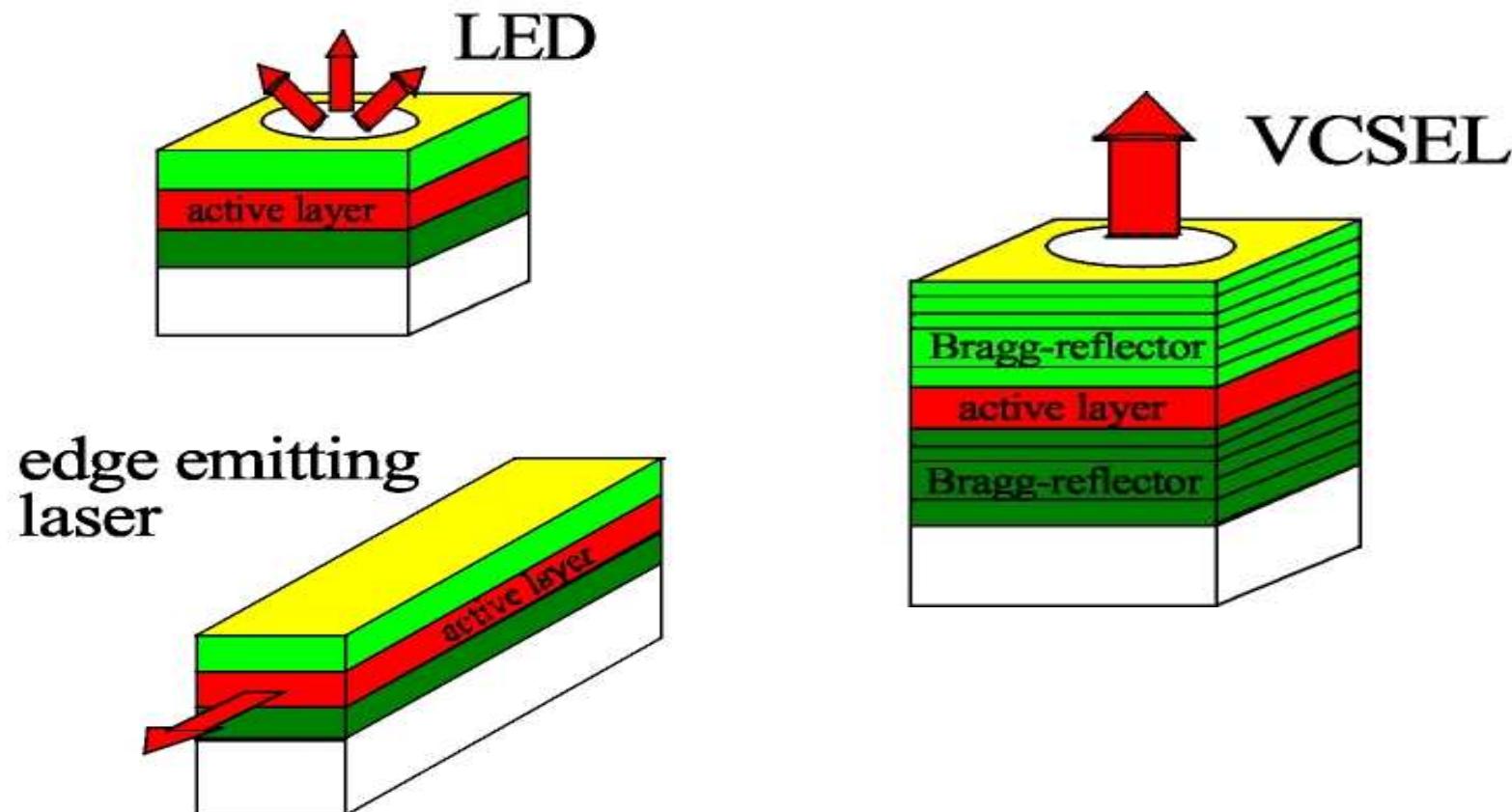
Spectral width of LED and Laser



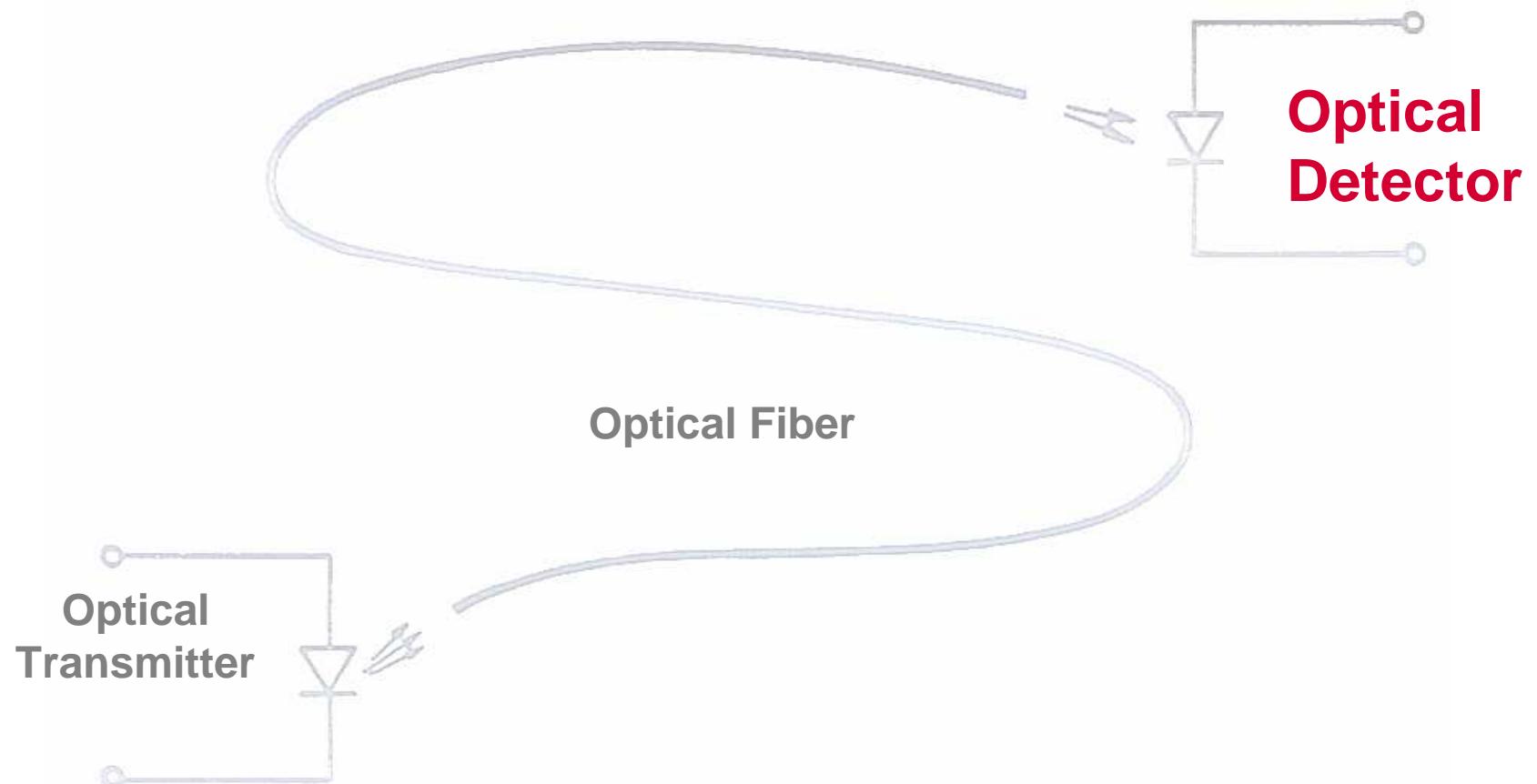
Vertical Cavity Surface Emitting Laser (VCSEL)



Light Sources for Fiber-Optic Systems



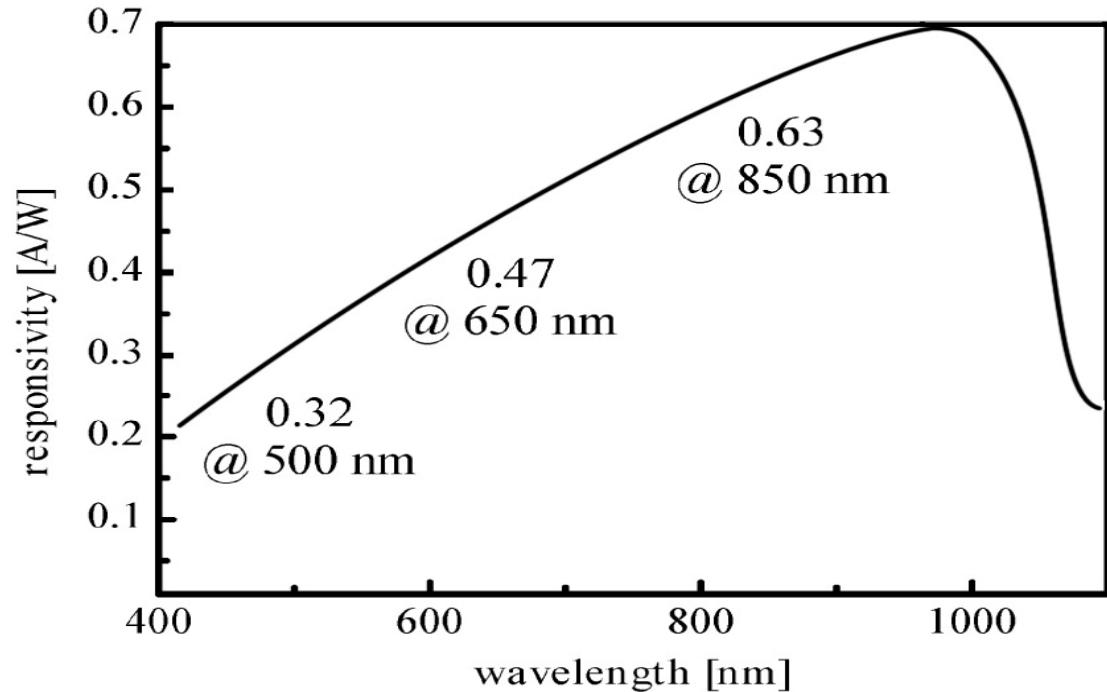
Principle Considerations



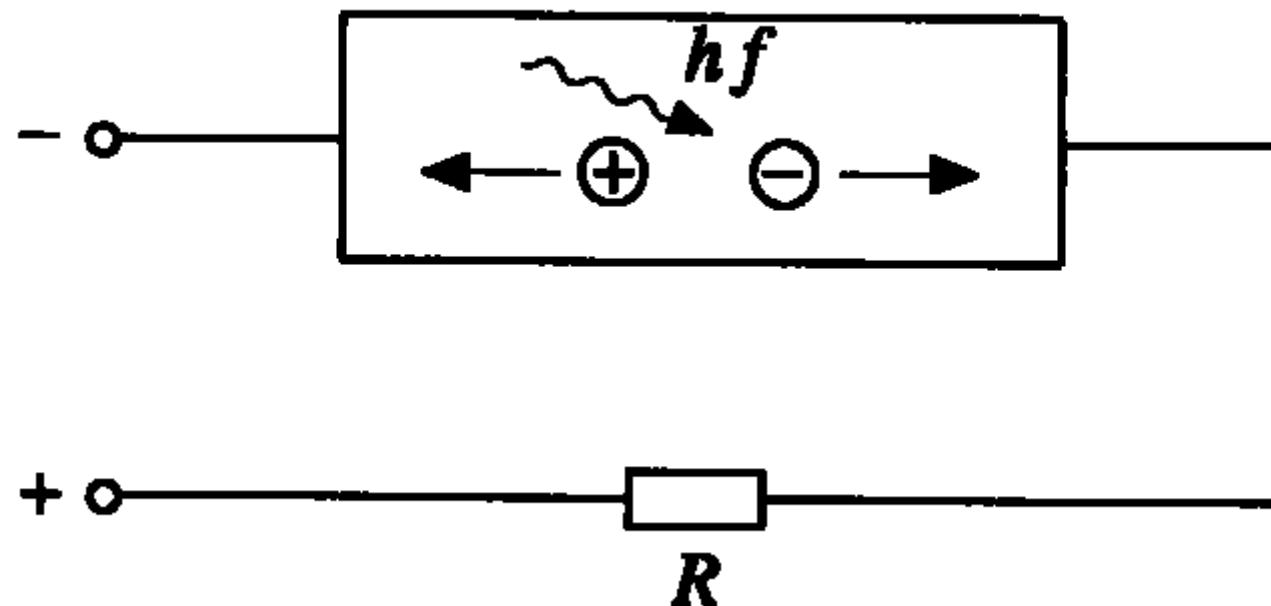
Demands on Optical Detectors

- **High sensibility**
- **Low noise**
- **Small size**
- **High bandwidth**

**Spectral responsivity of a
Si pin-Photodiode**

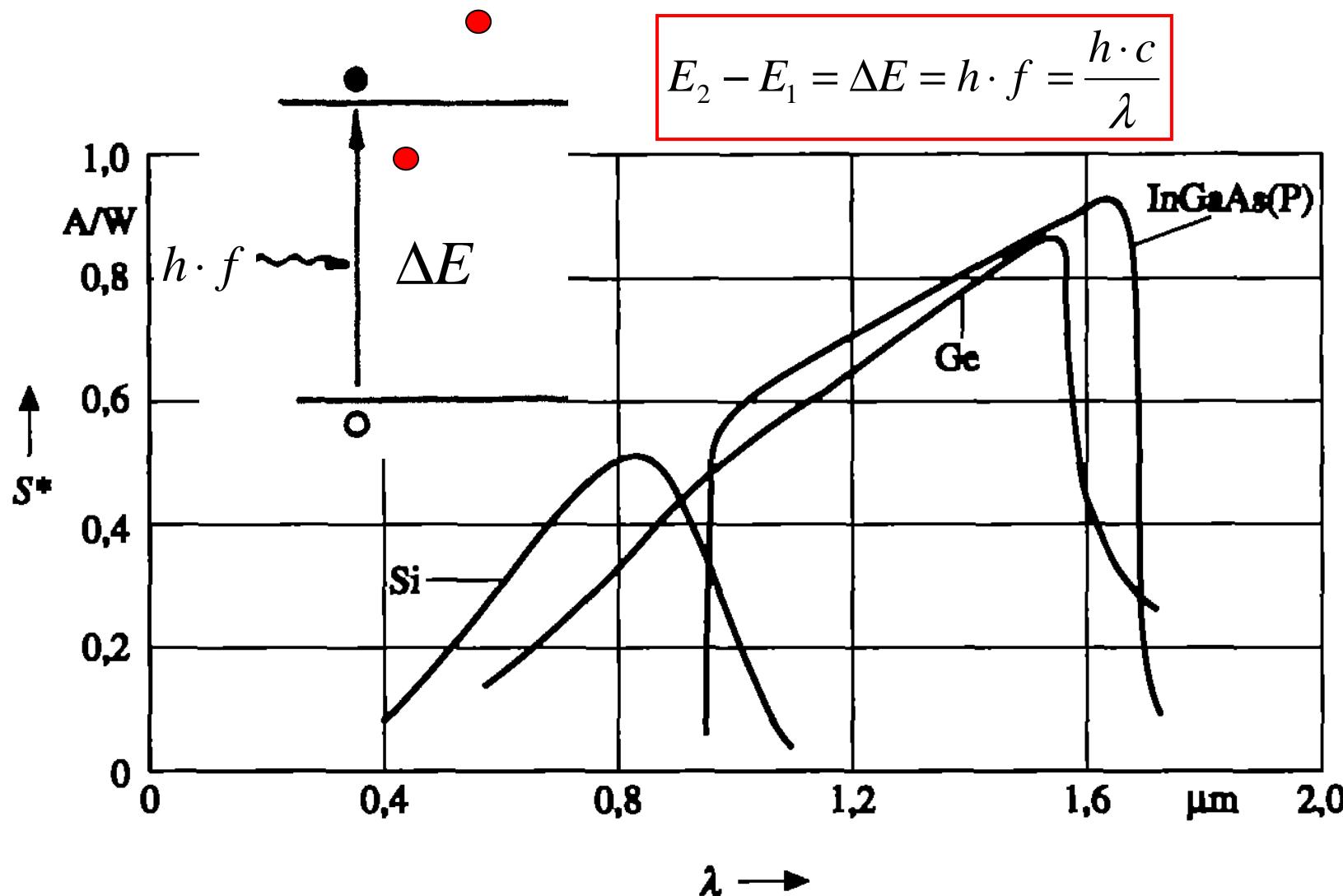


Photon Absorption and Carrier Generation

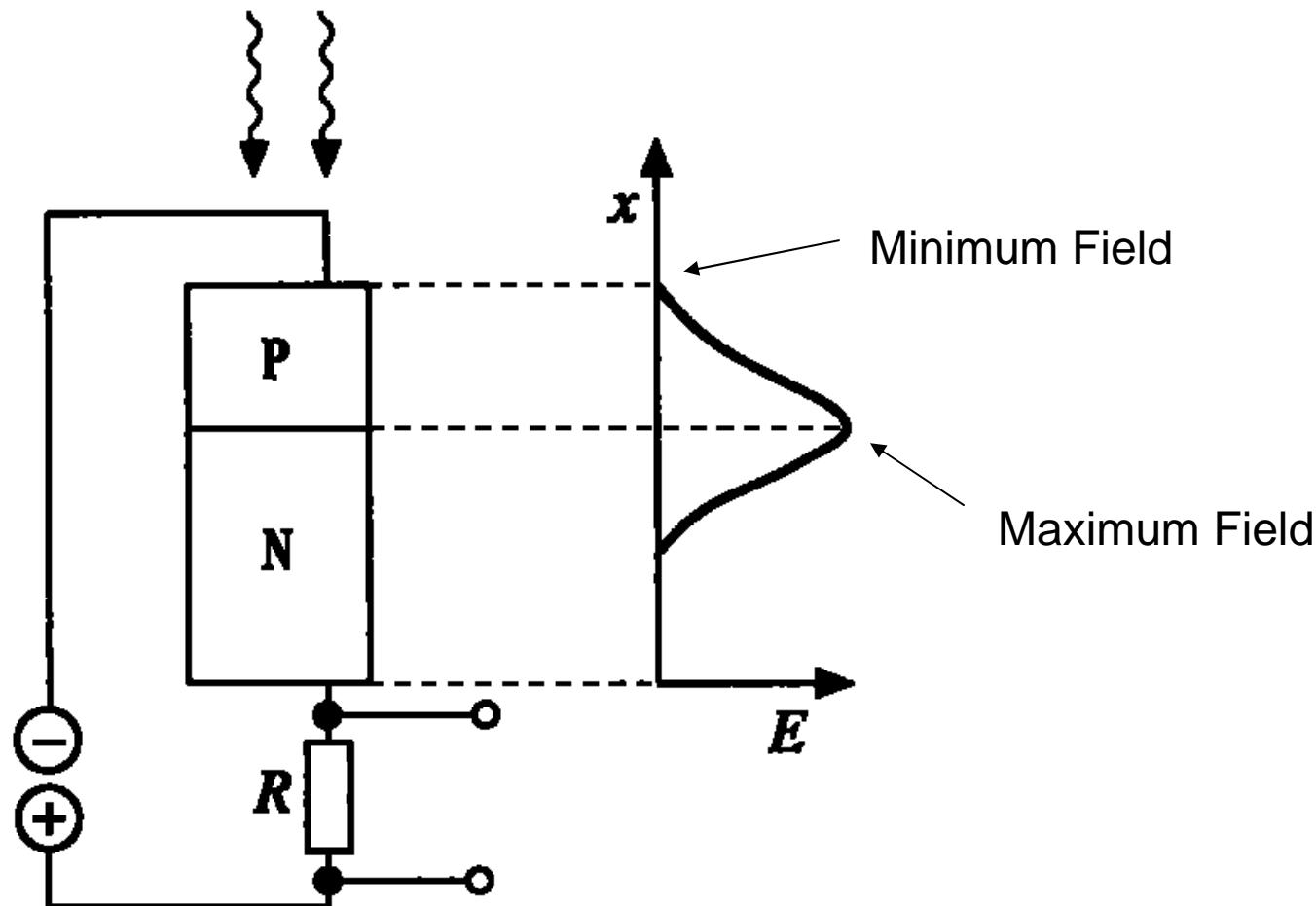


R : Load Resistor

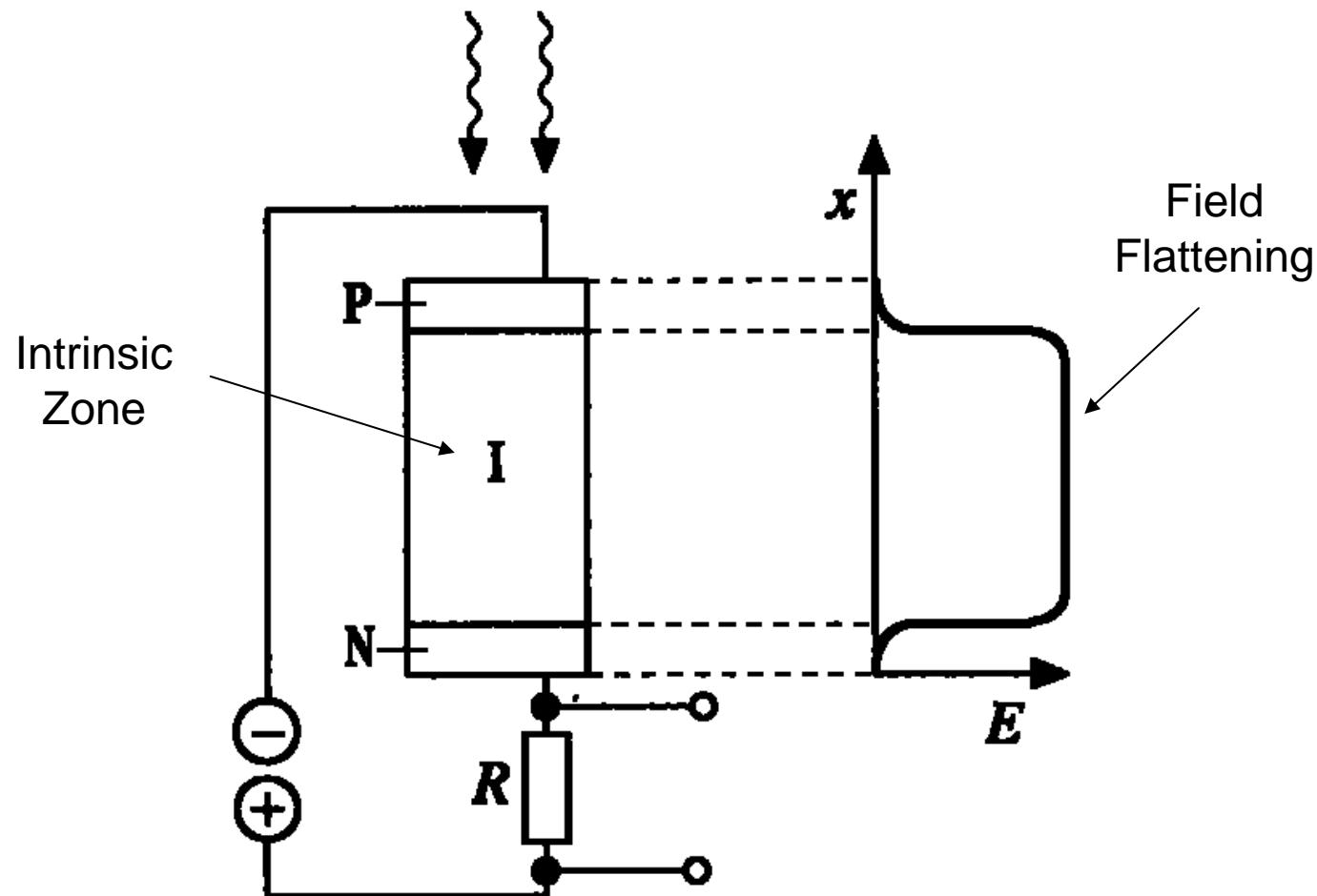
Responsivity versus Wavelength of various Semi-Conductor Materials



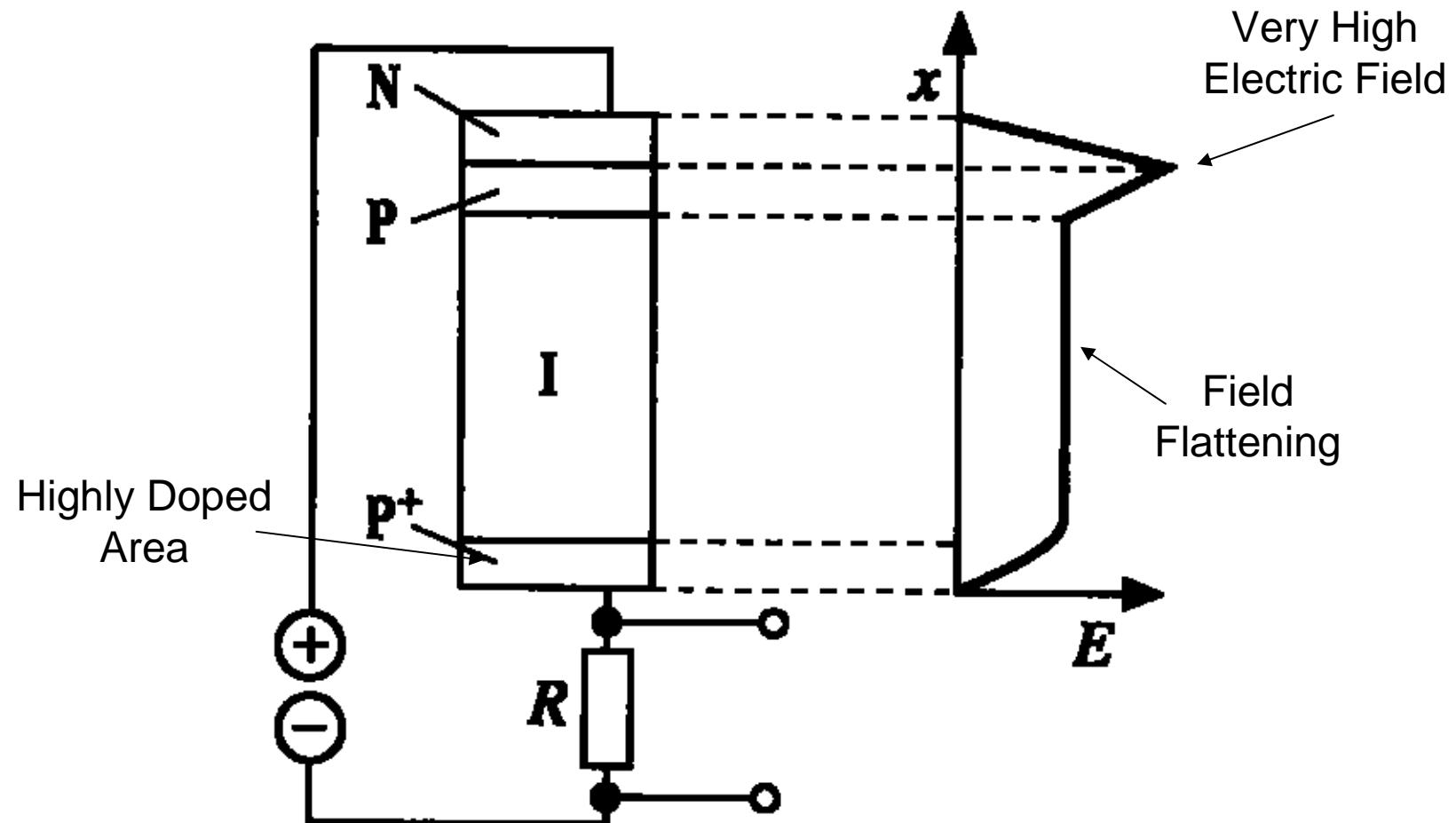
Historical pn-Photodiode and Electric Field Distribution



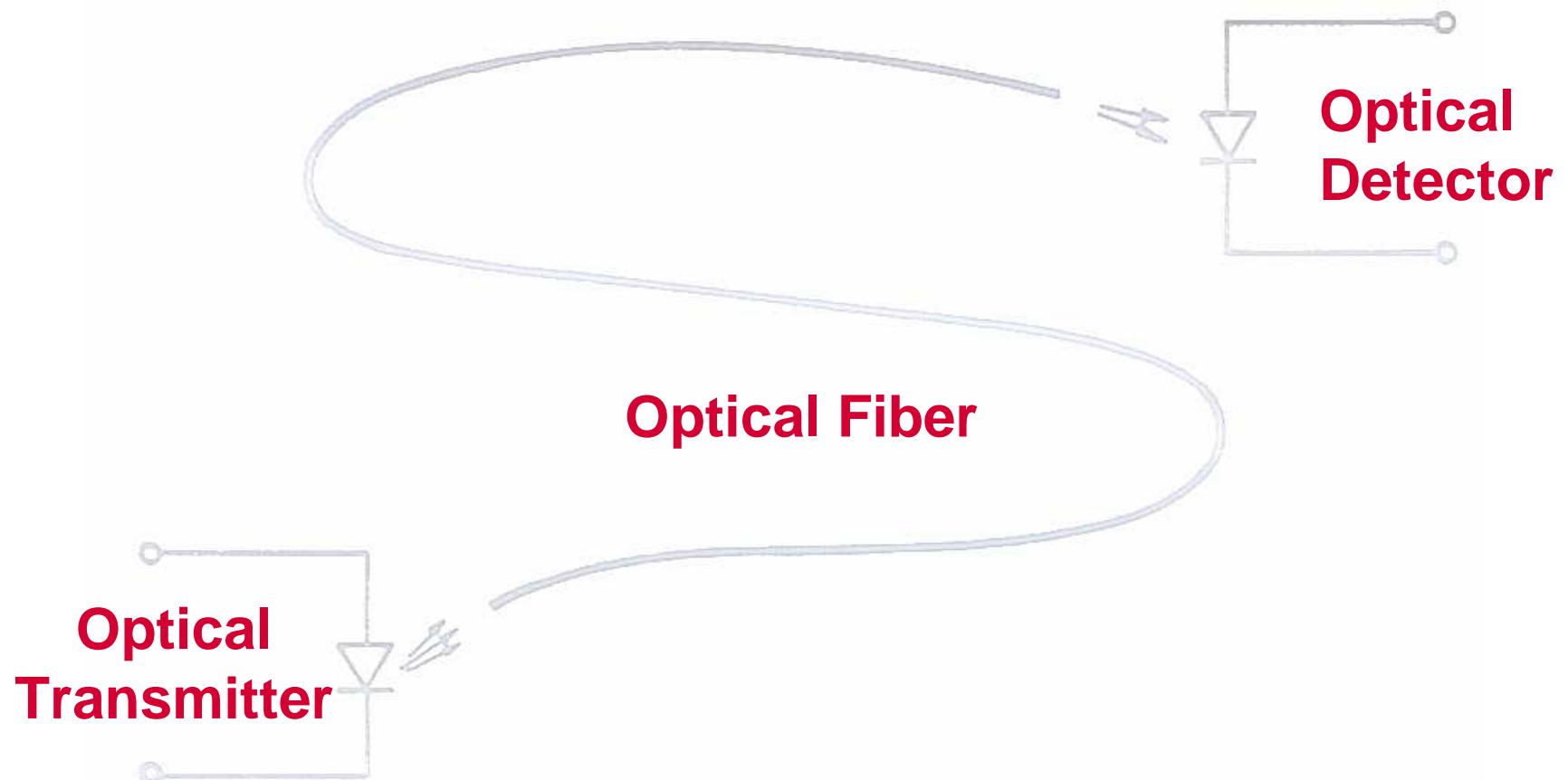
pin-Photodiode and Electric Field Distribution

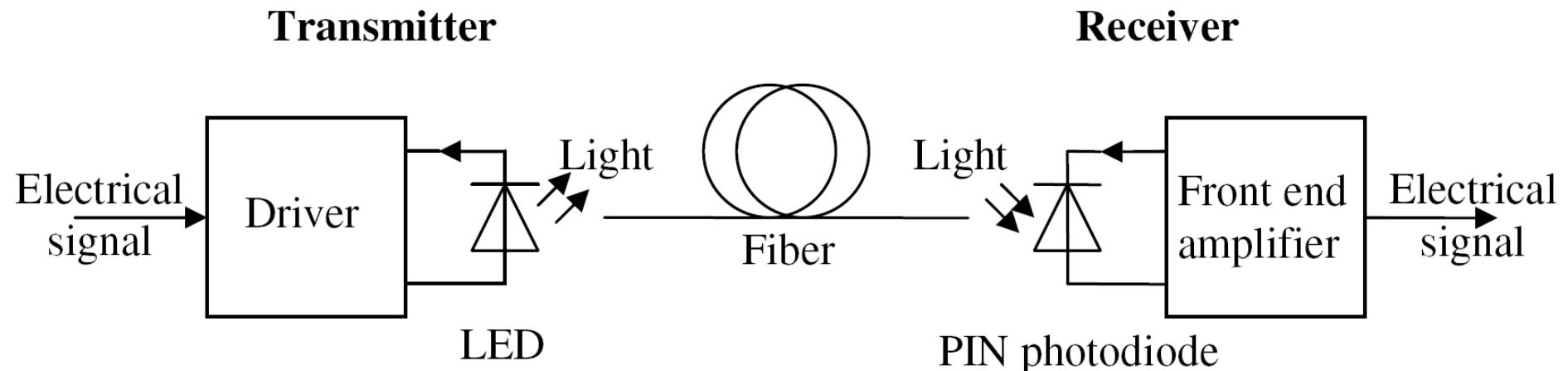


Avalanche Photodiode (APD) and Electric Field Distribution

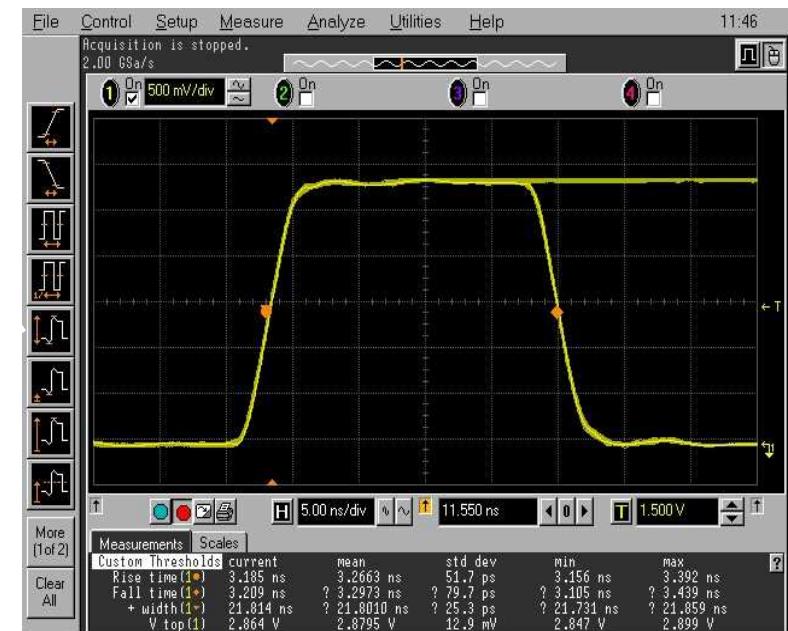
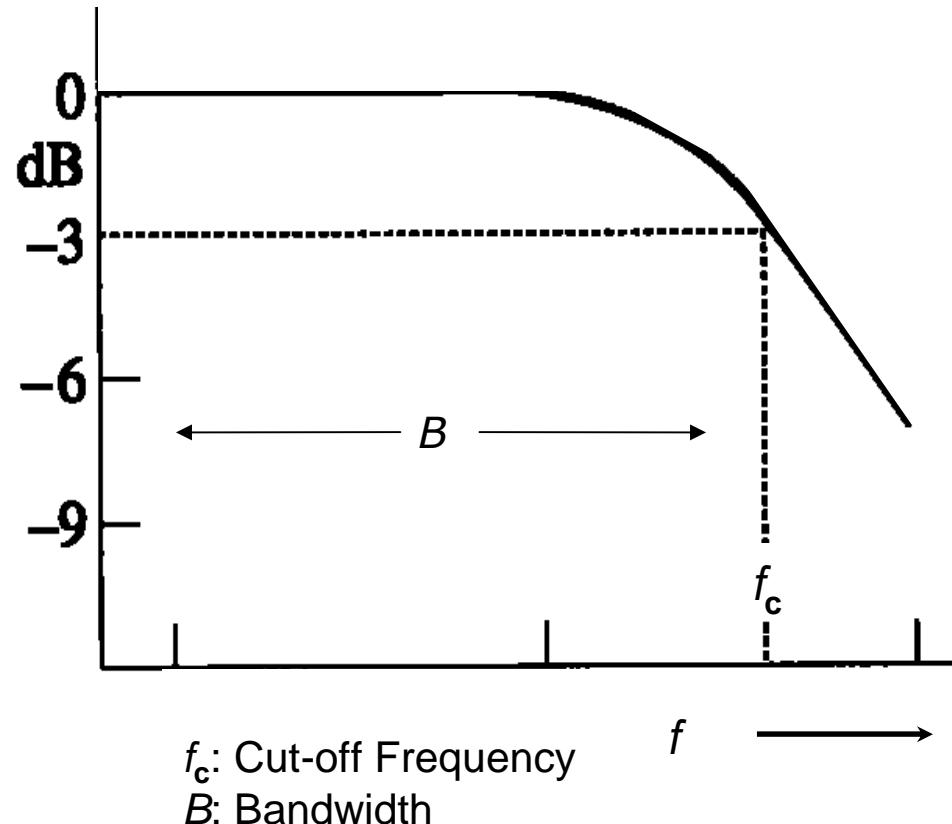


System Considerations





System Modulation Transfer Function and Data Signal



25 Mbit/s-Signal

■ Best solution in terms of costs for state of the art systems

- 1-mm-Core-Diameter POF, Red LED, Large Area Si-Photodiode

■ Most important component limitations

- Maximum bandwidth of LED < 100 MHz
- Maximum temperature of PMMA Fiber \approx 85°C
- Minimum attenuation (for red LED) of PMMA Fiber \approx 0.4 dB/m
- Bandwidth-length product $B \cdot L \approx 3000 \text{ MHz} \cdot \text{m}$
(e.g. 150 MHz after 20 m)
- Maximum bandwidth of typ. 1 mm² area Si-Photodiode \approx 100 MHz

■ Resulting system limitations

- Maximum data rate \approx 150 MBit/s
- Maximum temperature range: -40°C to +85°C
- Maximum link length < 10 m

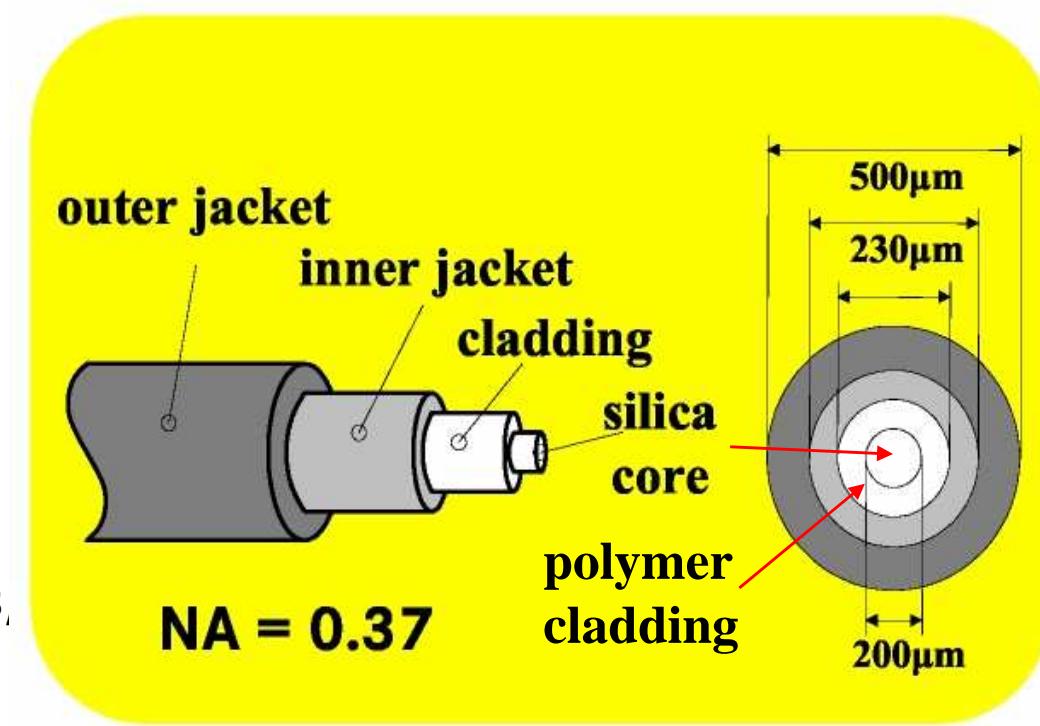
■ Conclusions

- POF-Systems are not suited for data ranges in Gbit/s region, temperature demands up to 125 °C, and link length > 20m necessary for future use in
- Sensor systems for safety applications
- Engine management systems
- Drive by wire systems
- Video processing for driver assistance and autonomous driving

■ **Therefore alternative solutions have to be found!**

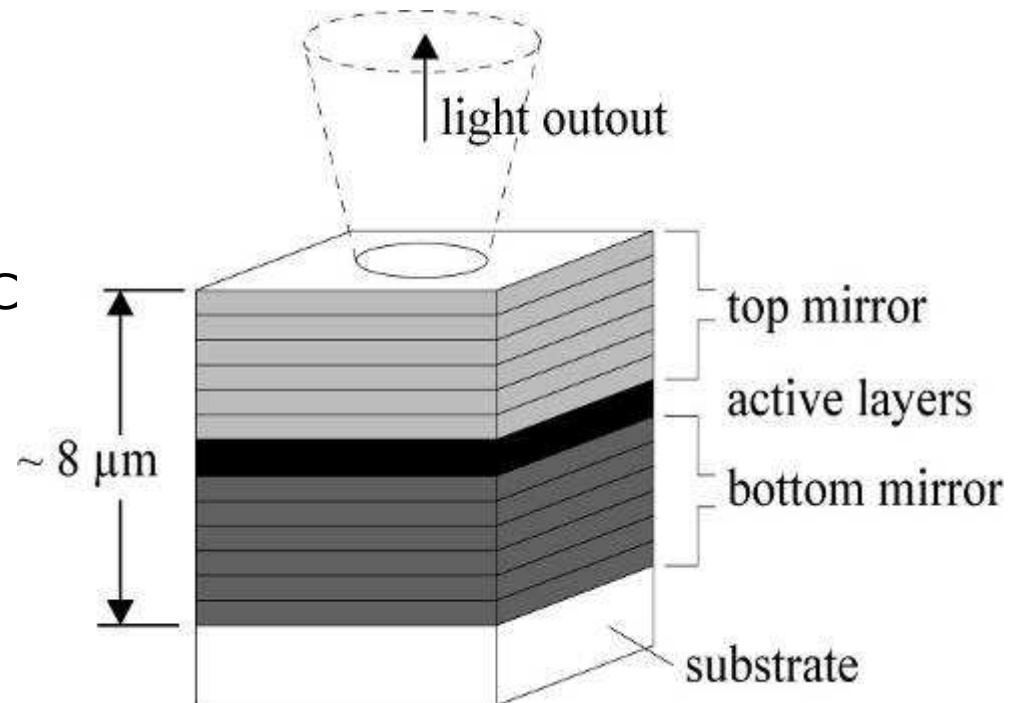
■ Polymer-Cladded Silica fibers (PCS) with 200 μm core

- Minimum attenuation at 850 nm $\approx 0.005 \text{ dB/m}$
After 20 m $\approx 98\%$
(16 % for PMMA fibers)
- Maximum temperature: 125°C
- No bandwidth restrictions,
 $B \cdot L = 20 \text{ GHz} \cdot \text{m}$
After 20 m $\approx 1 \text{ GHz}$
(150 MHz for PMMA fibers)



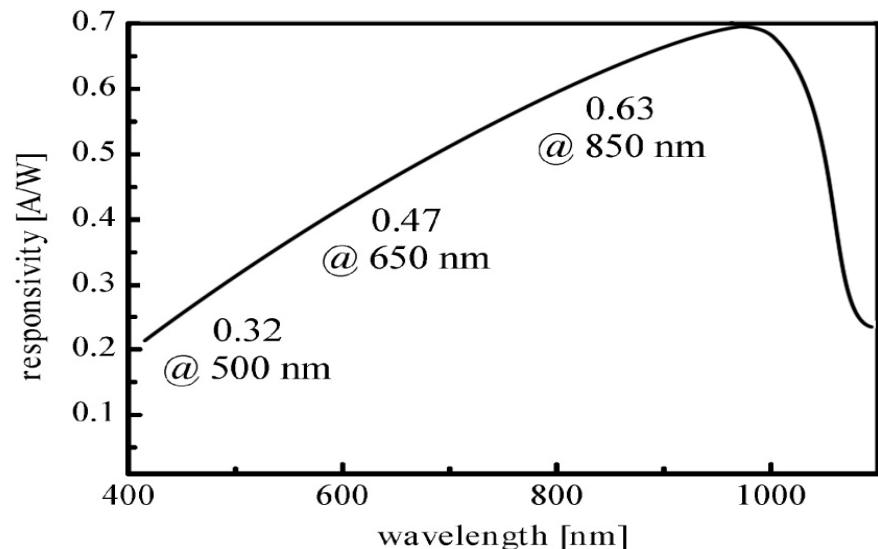
■ Vertical Cavity Surface Emitting Laser (VCSEL) at 850 nm

- Maximum bandwidth > 1 GHz
- Low injection current
- Coupling efficiency > 90%
- Maximum temperature: 125°C

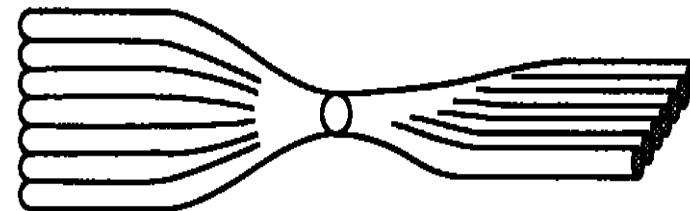
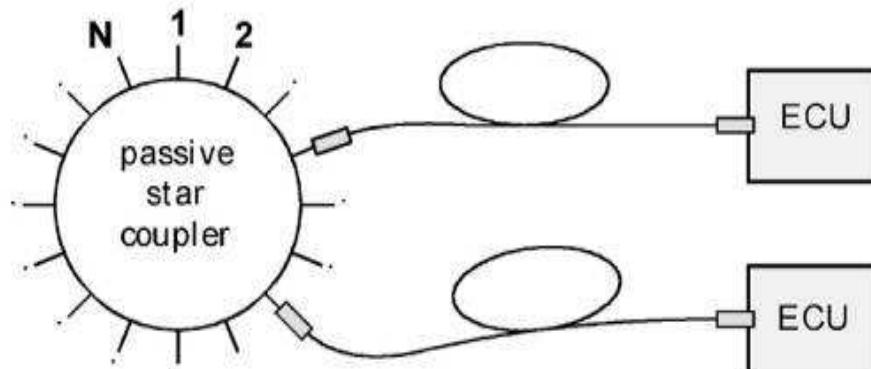


■ Si-pin-Photodiode

- Small area
(due to small PCS fiber core)
low junction capacity
Maximum bandwidth ≈ 1.5 GHz
- Low coupling loss
- High spectral sensitivity at
850 nm (comp. to PMMA-Syst.
at 650 nm.: 1.3 dB gain)



Passive Star Network for Safety-Relevant Systems

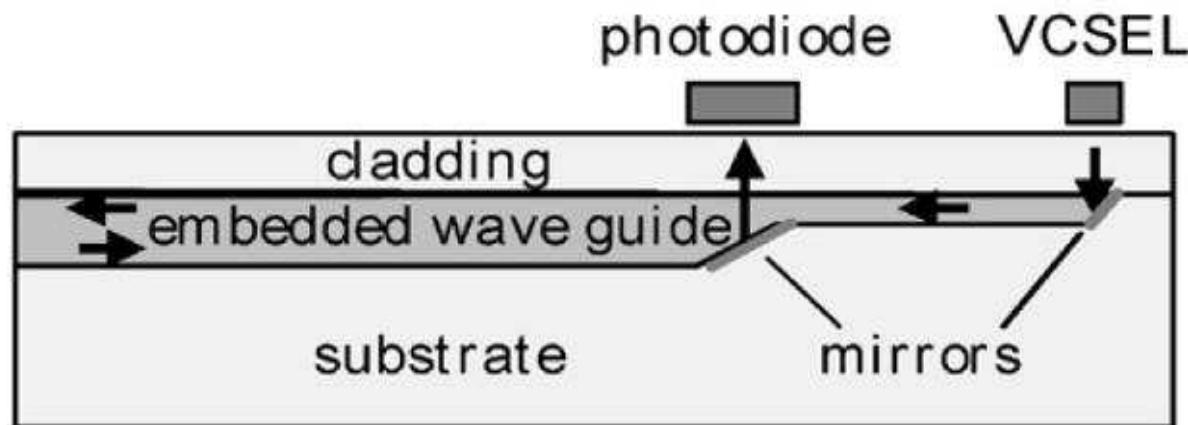


■ **PCS Fiber-optic star coupler**

■ **Planar optical waveguides for star coupler structures**

200 µm x 200 µm waveguides

■ Integration in planar flat printed circuits

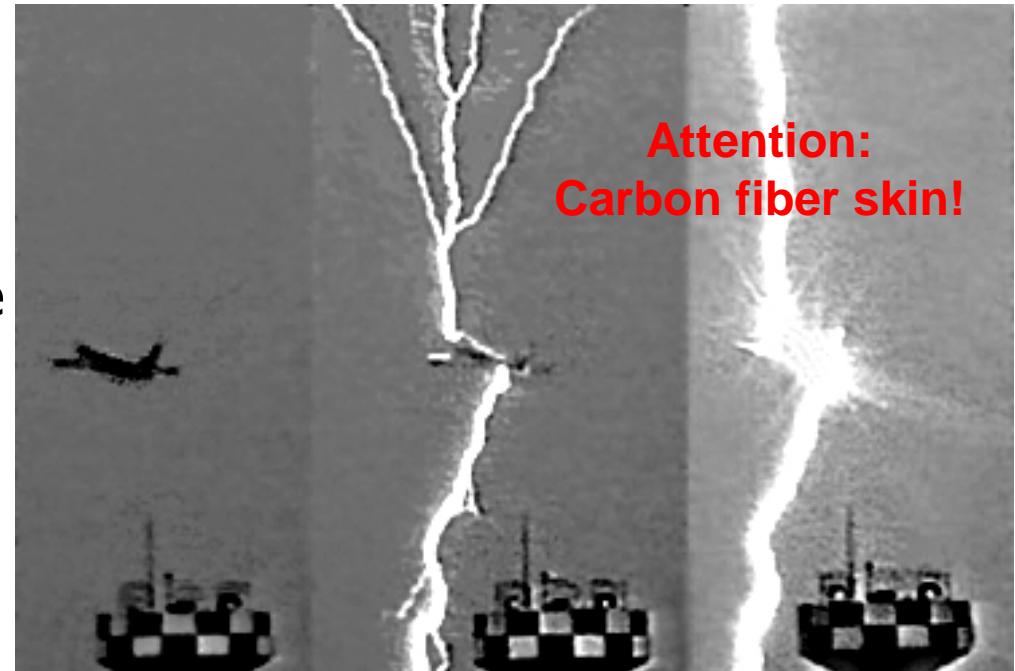


Concepts for Aircrafts



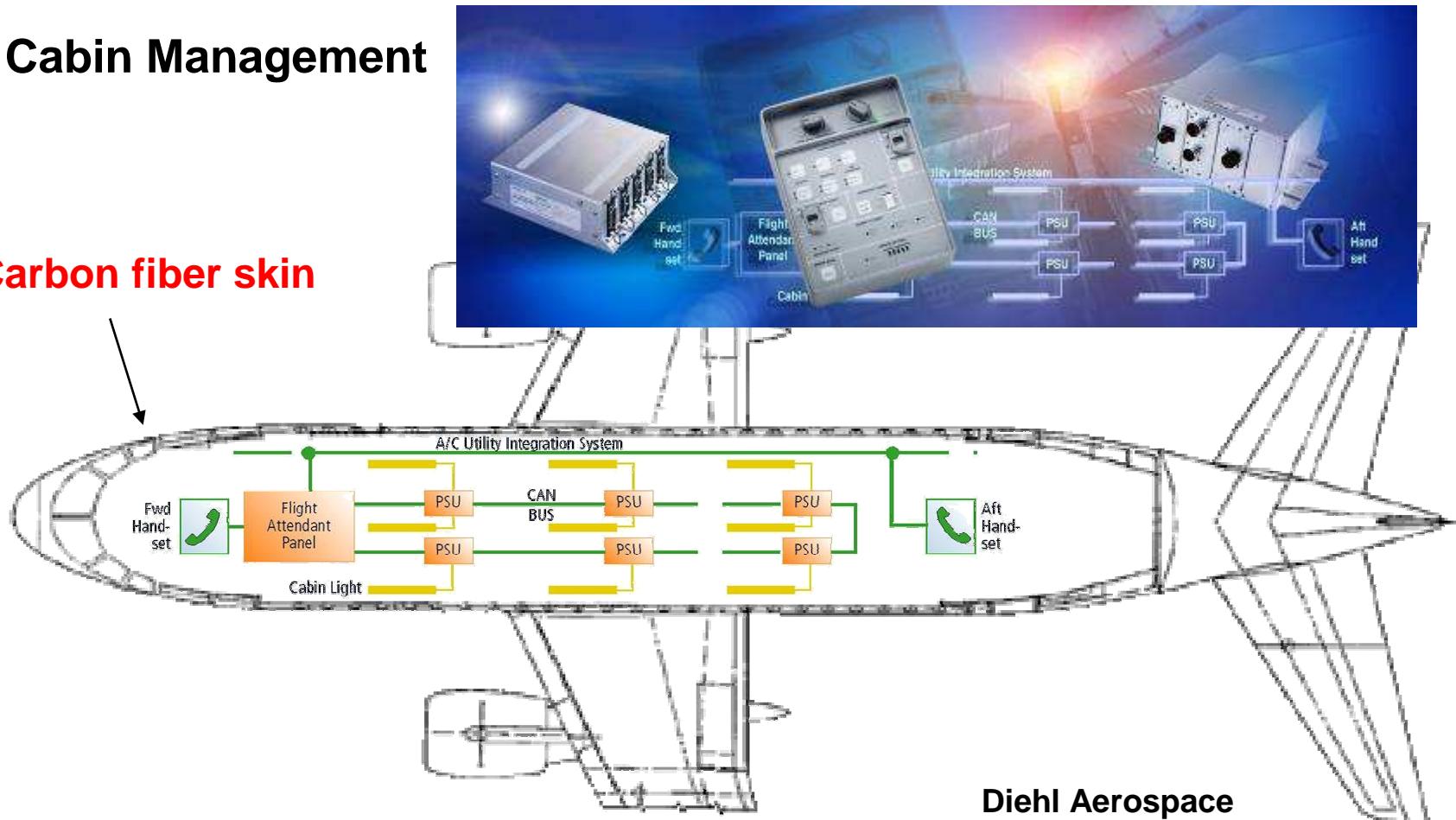
Lightning Strike

- Nowadays aircrafts have a metal fuselage
 - Faraday's cage effect
 - good passive lightning protection granted
 - heavy, high fuel consumption
- Future aircrafts are using more and more carbon fiber fuselage
 - less weight
 - less fuel consumption
 - less/no Faraday's cage effect
 - more protections needed



Cabin Management

Carbon fiber skin

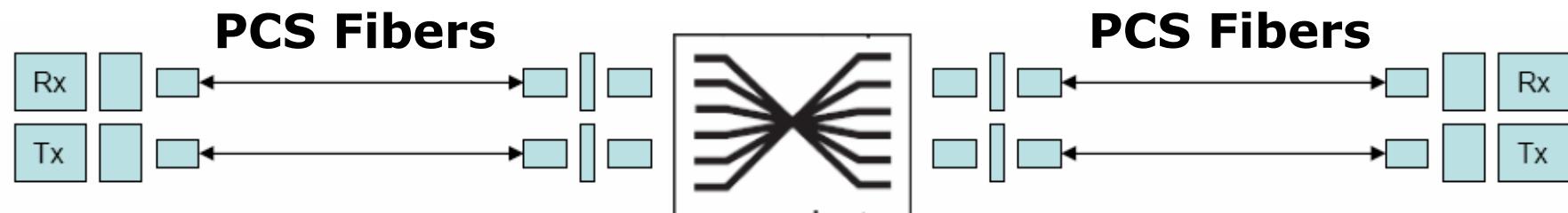


Optical Data Bus for Airbus A320 (A30X) or Boeing 787 (new 737)



System Features:

10 MBit/s, 100 m, 8 by 8 ports



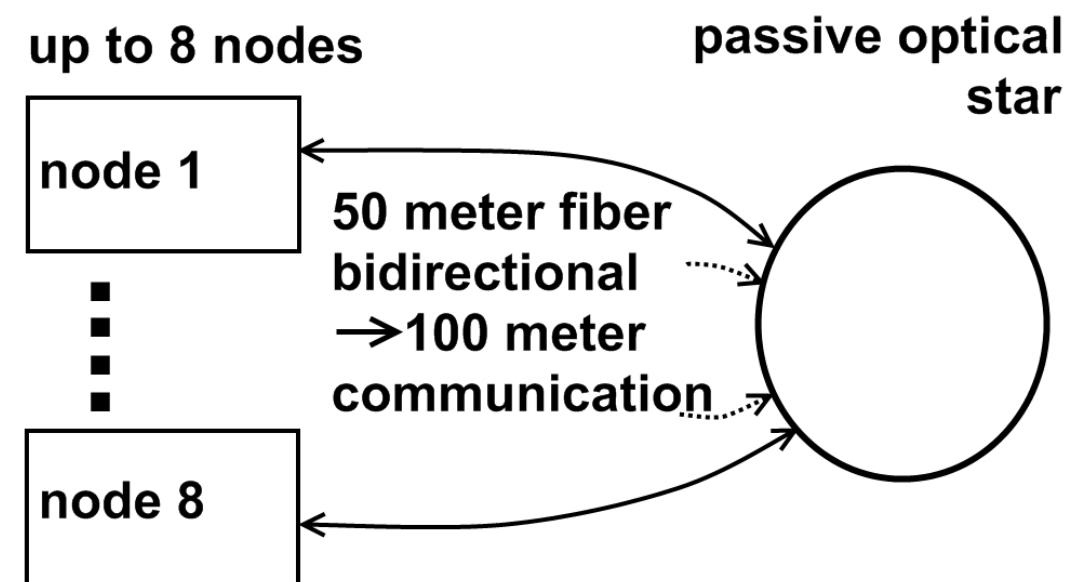
Transceiver:

Tx: Transmitter
Rx: Receiver

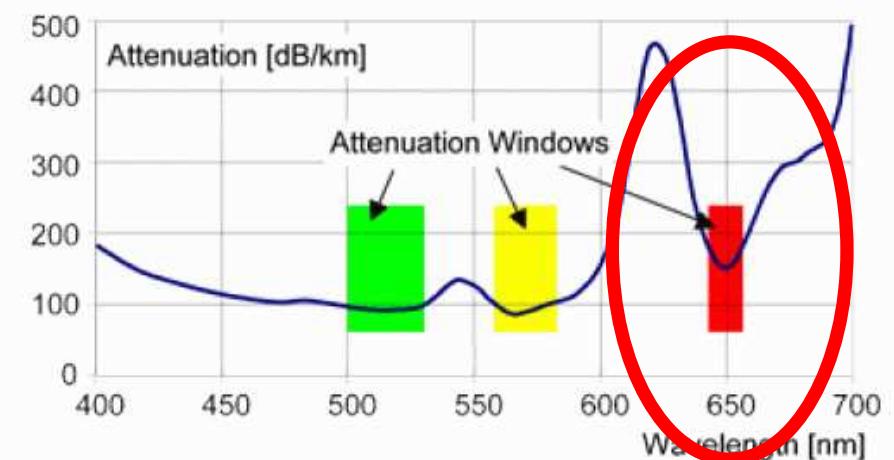
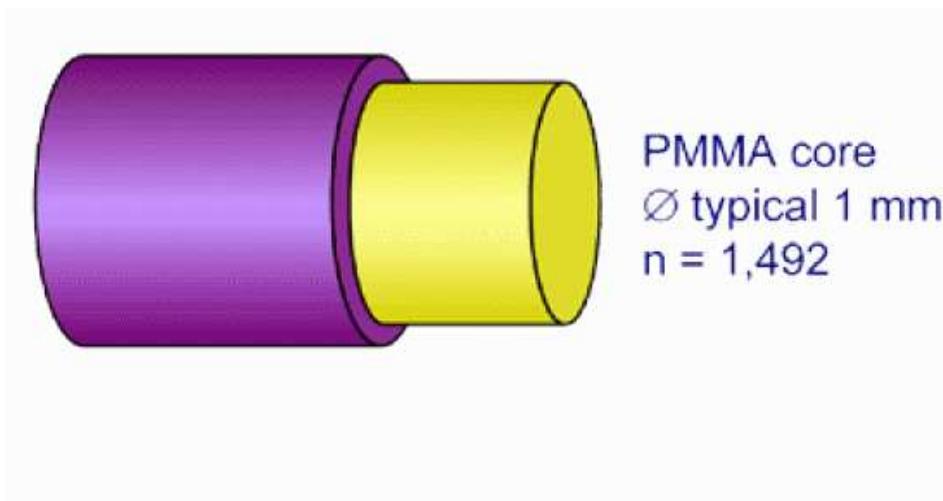
PCS Star Coupler

Diehl Aerospace

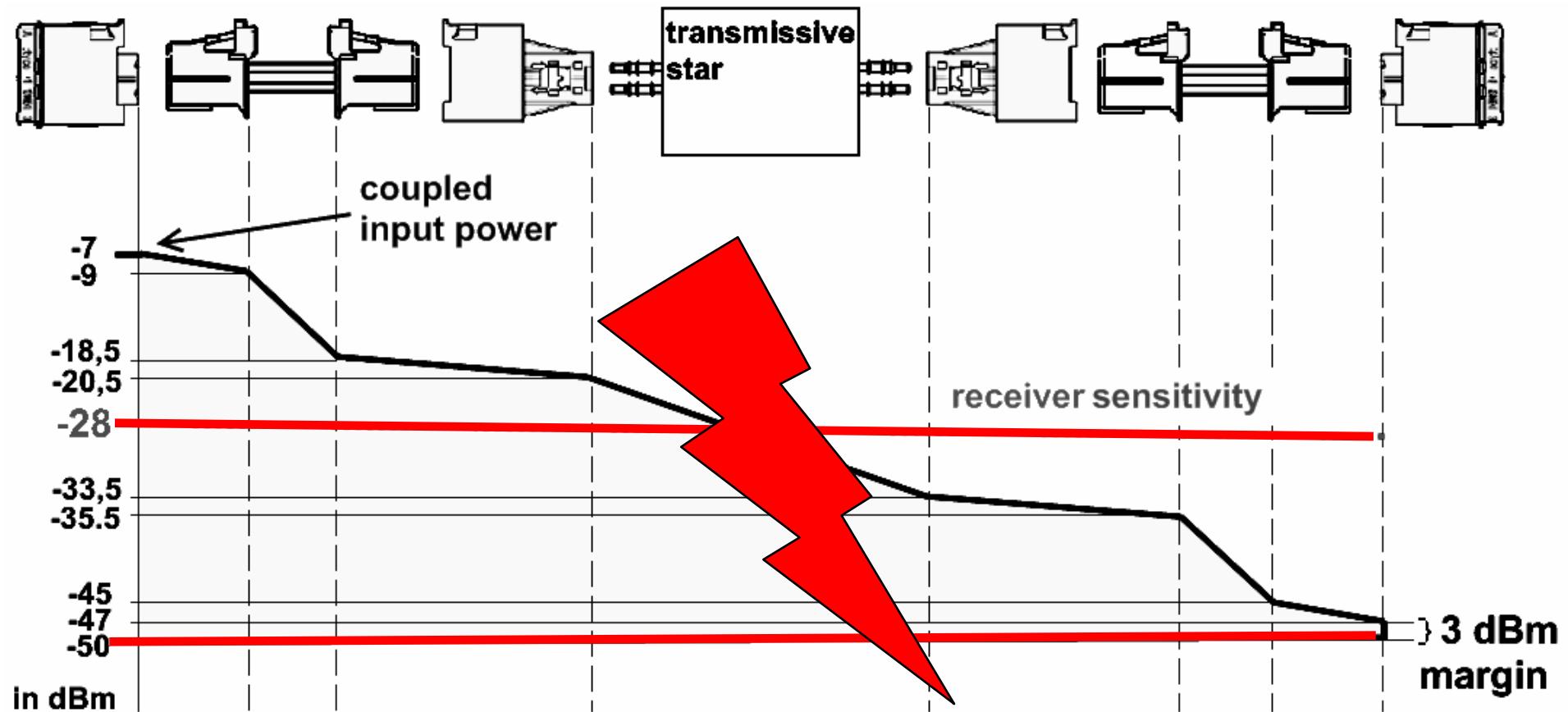
- Data rate: 10 MBit/s
- Operating temperature: -40 °C...+85 °C
- Distance between two nodes: 100 m
(50 m ↔ optical star ↔ 50 m)
- Passive star network



- Simple connector fitting
- Low price
- Robustness
- 650 nm attenuation of $\sim 0.19 \text{ dB/m}$



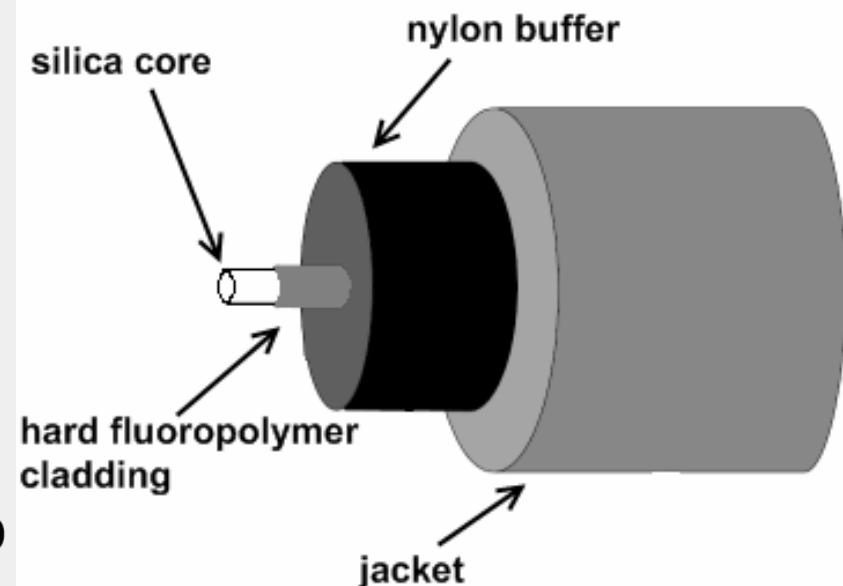
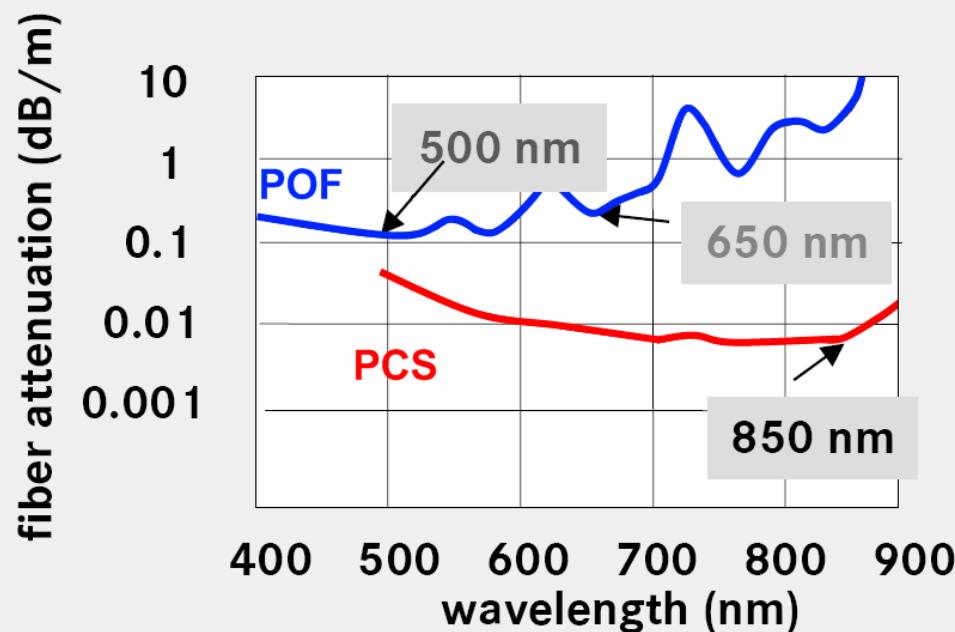
POF - Problems



– Optical power budget POF

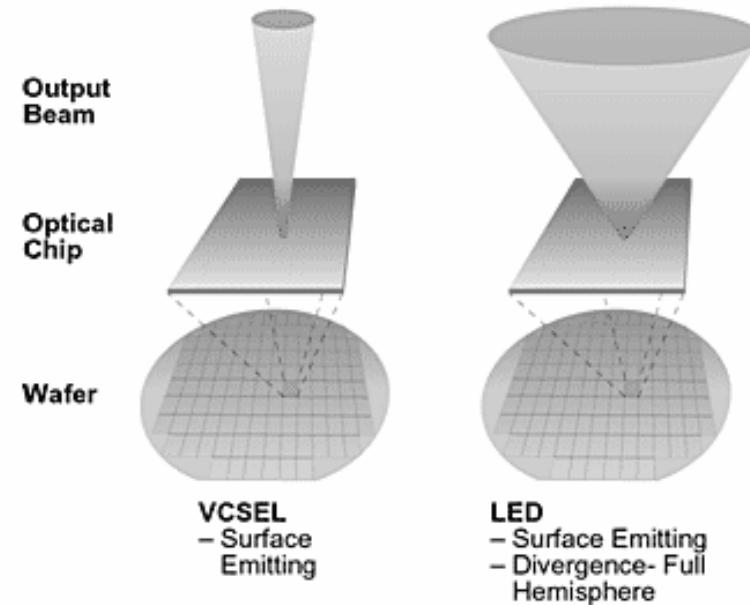
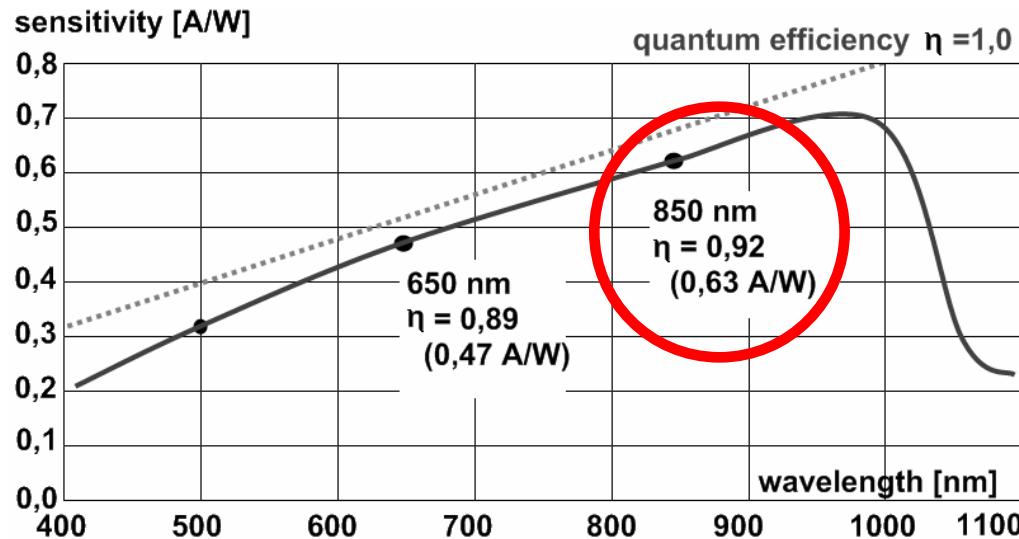
Polymer-Clad-Silica Fibers

- Combines the POF advantages with the standard silica fiber advantages
 - Low attenuation (0.008 dB/m at 850 nm)
 - Good connector fitting
 - Robust 200 μm step index fiber

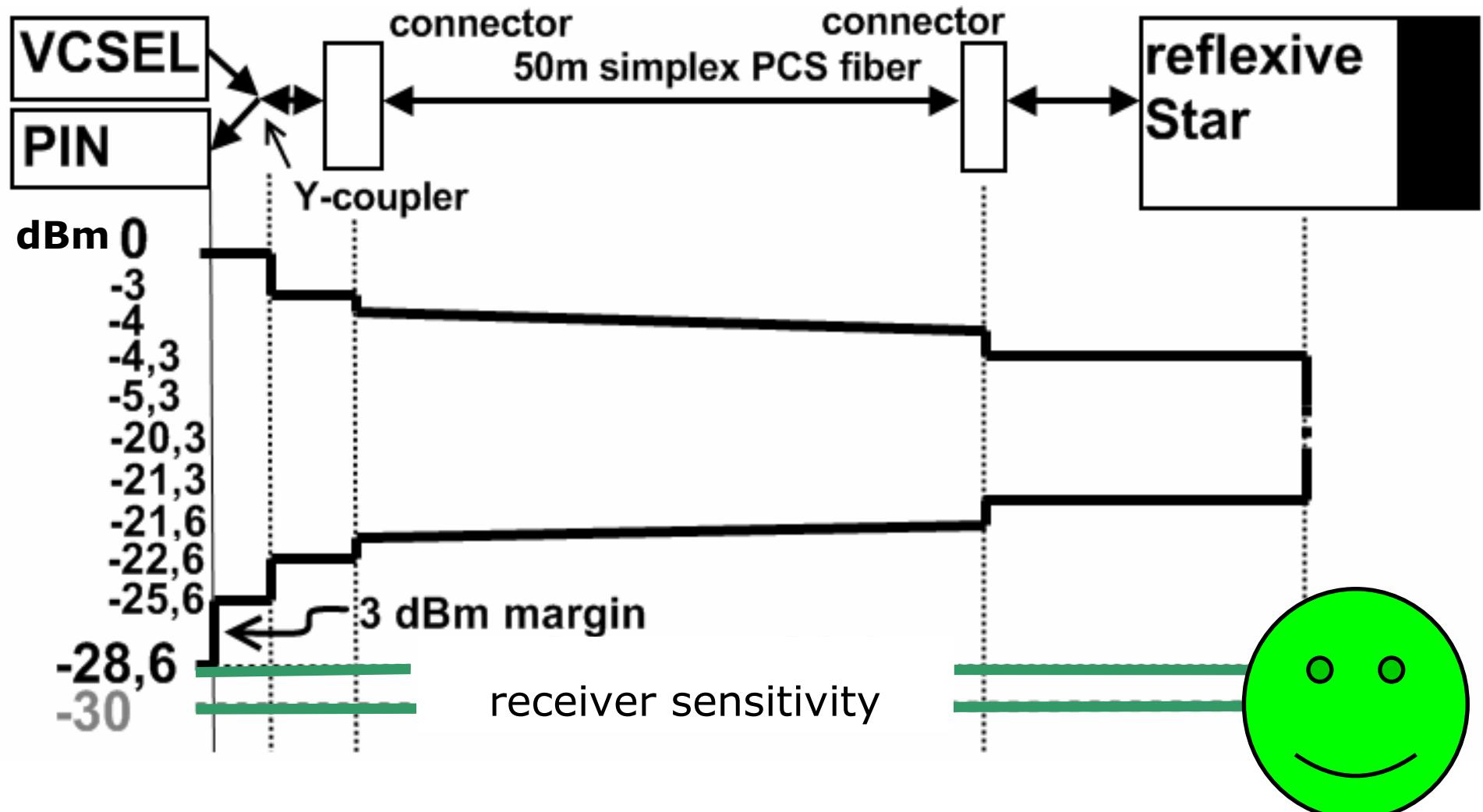


Vertical-Cavity Surface-Emitting Laser (VCSEL)

- Small output beam divergence
 - high coupling efficiency
- Low current consumption
- Small spectral width
- 850 nm VCSEL
 - higher receiver relative sensitivity



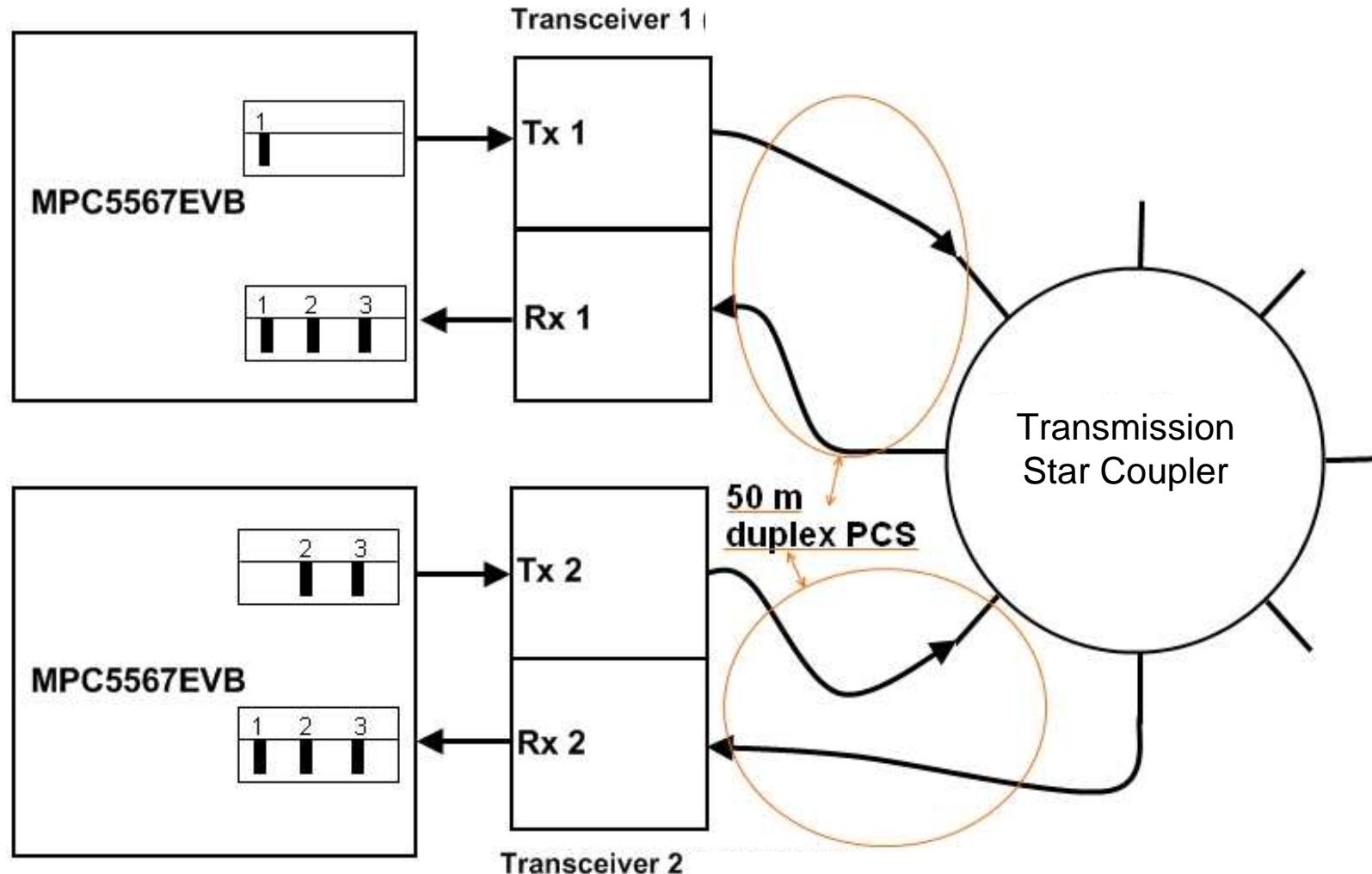
- Higher output power
 - above 0 dBm
 - Better receiver sensitivity
 - about -30 dBm
 - Low fiber attenuation
 - about 0.8 dB / 100 m instead of 19 dB / 100 m (POF)
- }
- 30 dB link budget
(incl. 3 dB margin)**
- Additional design options, like reflexive optical star
 - → Less fibers needed, less weight



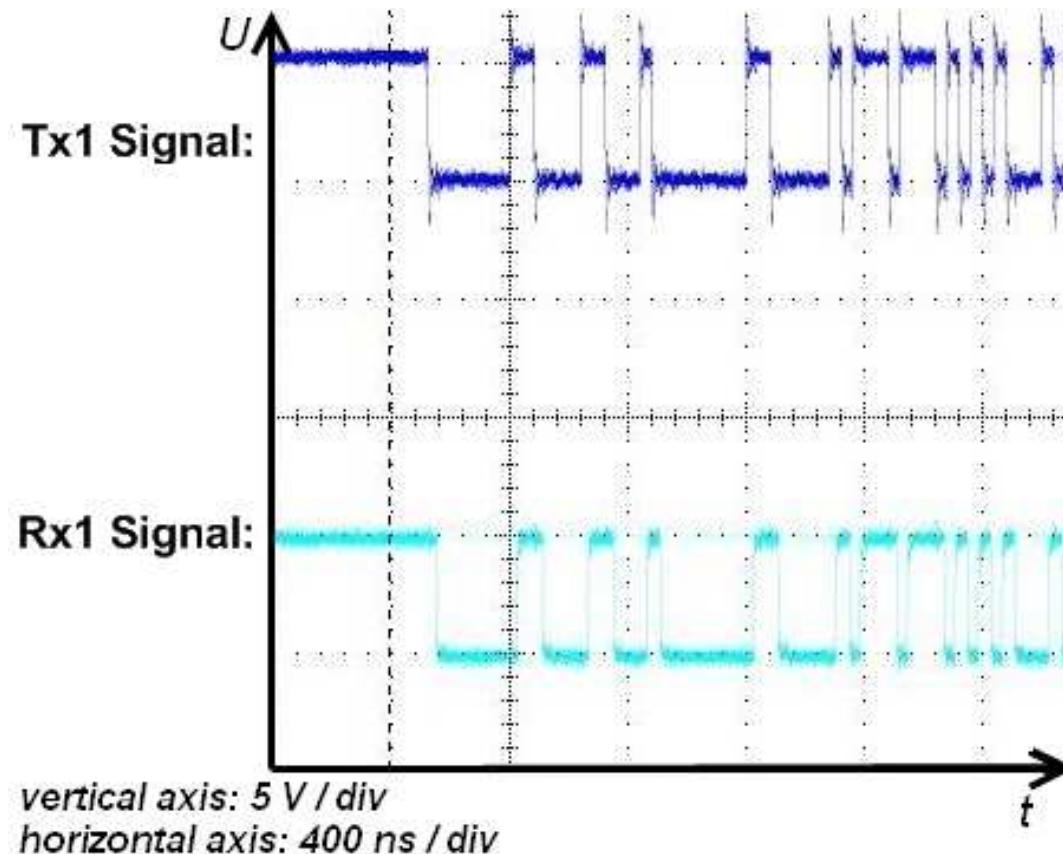
Aircraft Related Conclusions

- More and more carbon-fiber fuselage components
 - stronger lightning influences
 - more problems in signal transmission
- Adequate optical solutions have to be used
 - simple point-to-point connections → POF + LED
 - complex optical networks over the whole plane → PCS + VCSEL

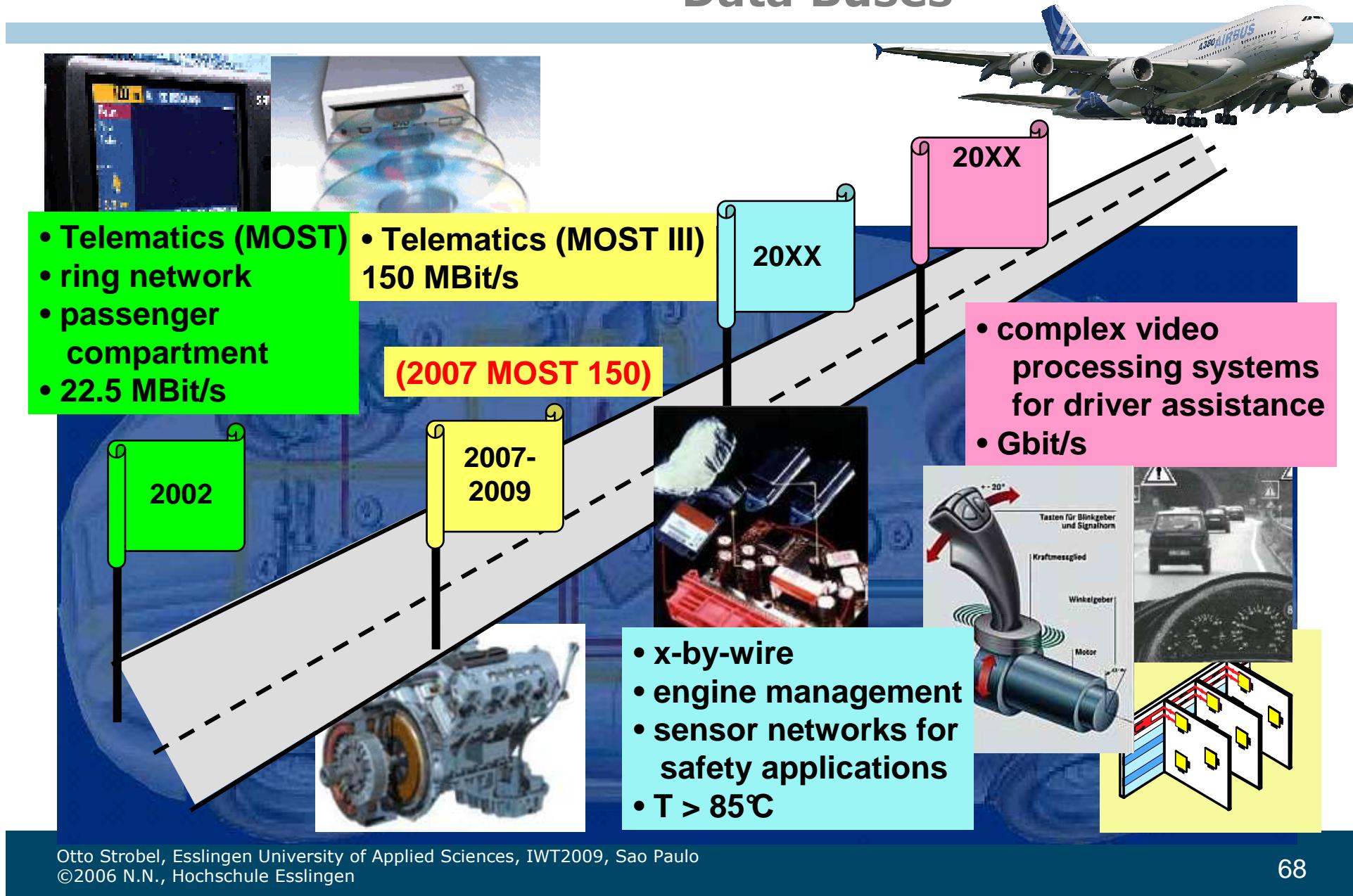
Prototype



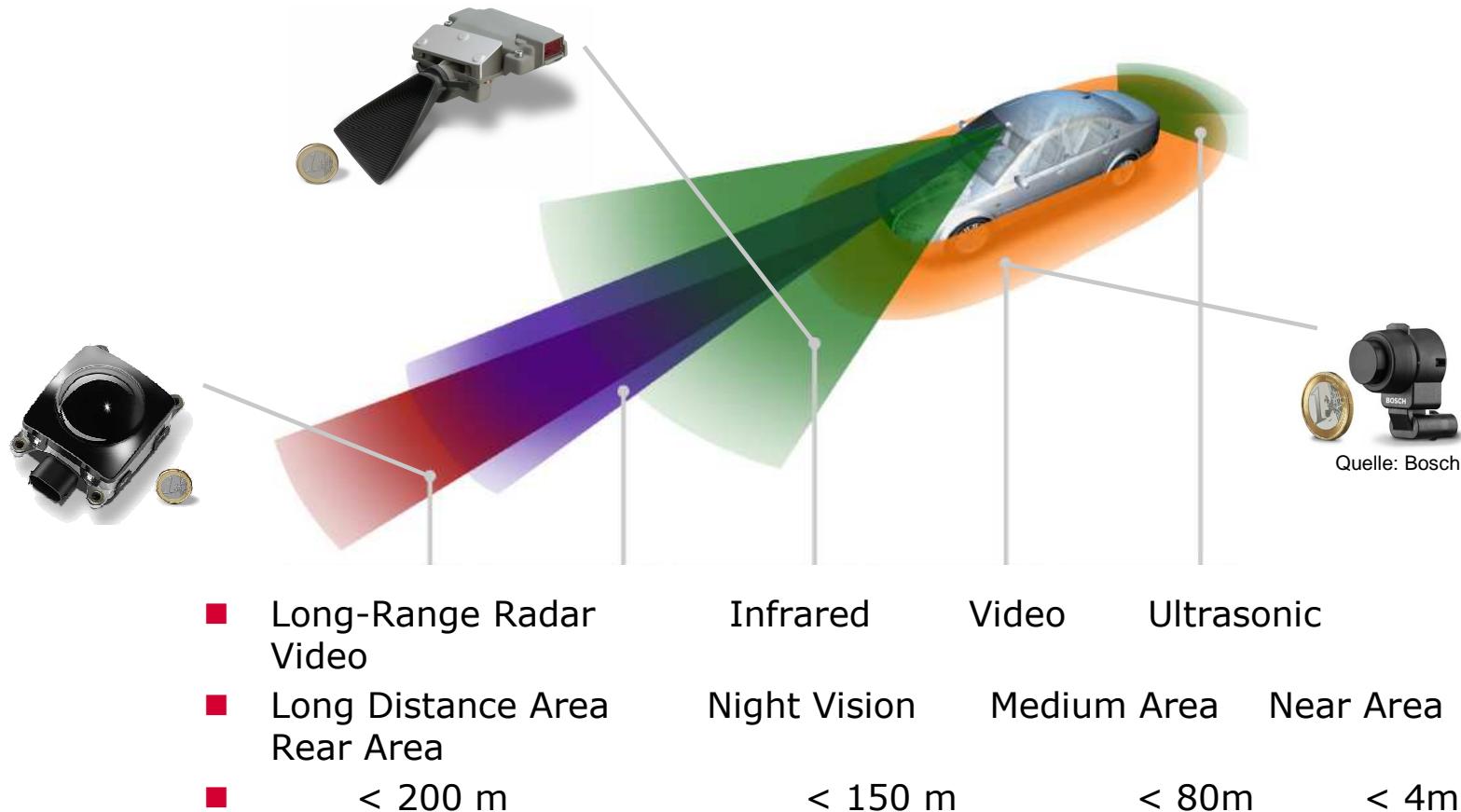
Transmitted Data Signal



Application Roadmap for Automotive Data Buses



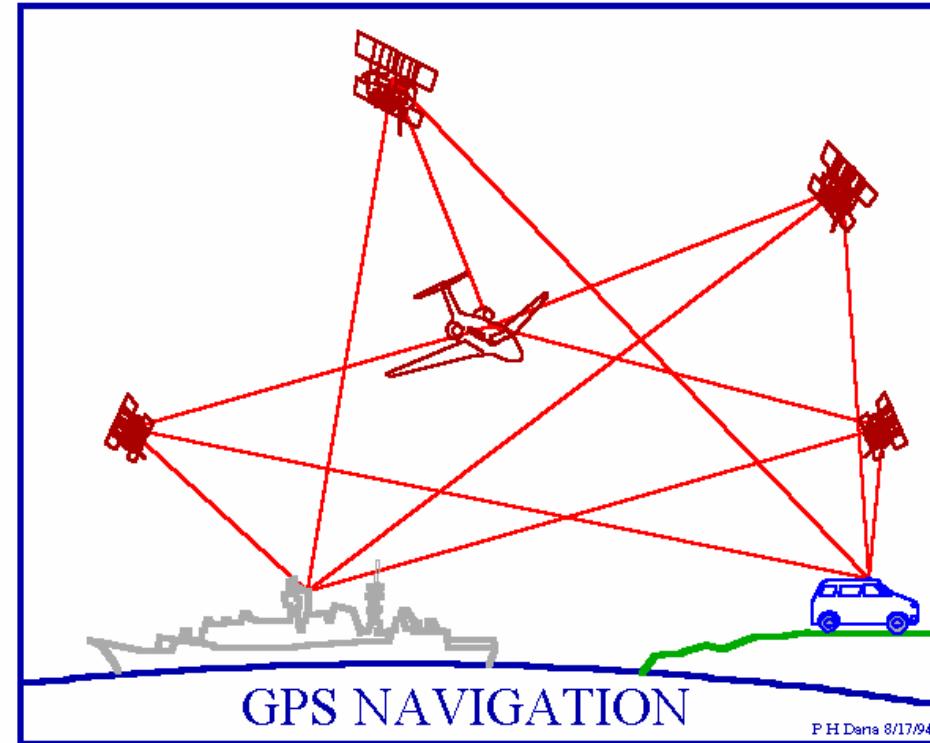
Sensors for Vehicle Environment Investigation



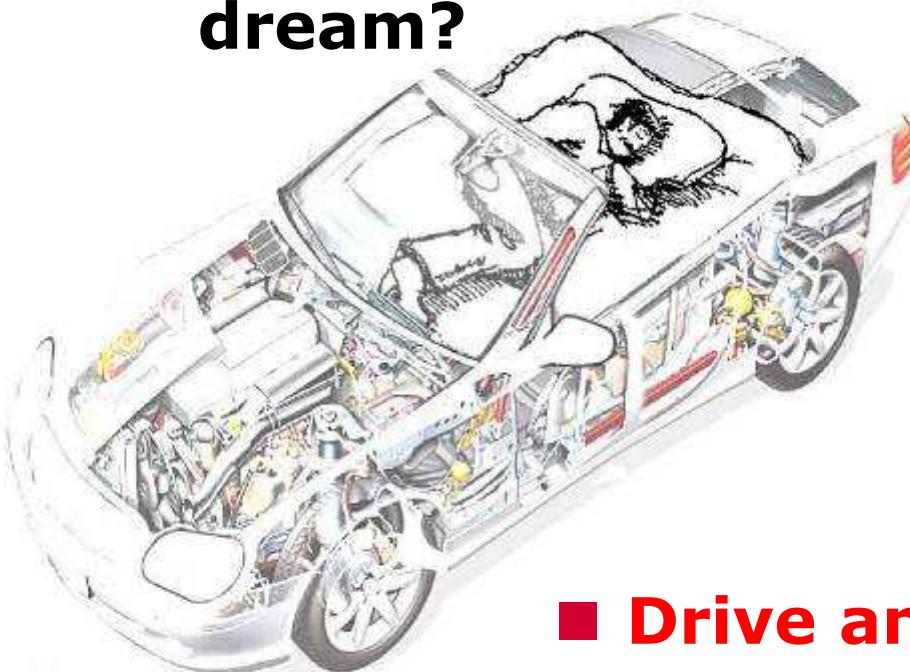
Global Positioning System



GPS Satellite in orbit

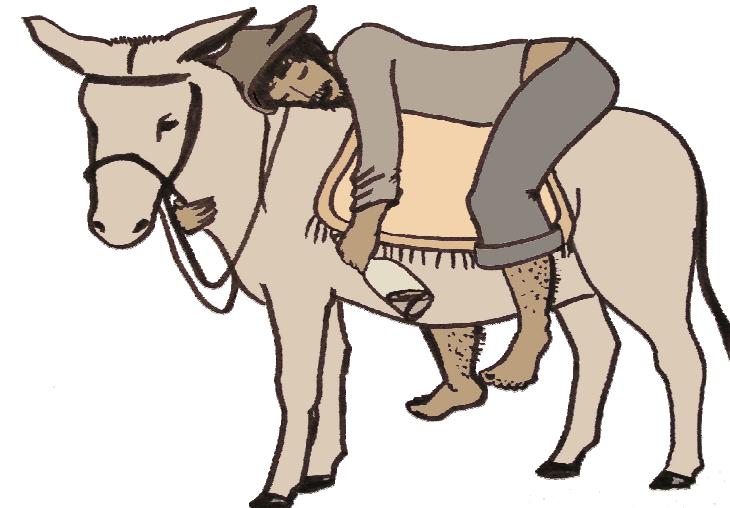


■ Autonomous
driving a
dream?



■ Drive and
sleep?

■ The donkey
brings you
home!



Diploma Thesis Daniel Seibl

University of Appl. Sciences
in cooperation with



Internship Uwe Strauß Bachelor Thesis Jan Lubkoll

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Thank you for your attention!

Otto Strobel

<http://www2.hs-esslingen.de/~strobel/>